



Instruction Manual & Documentation

Version: 01.08.2023

Citrocasa 8000 XB Advance
Citrocasa 8000 SB Advance
Citrocasa 8000 SB-ATS Advance

Art.No.: 80.002 Version 13-ADV
Art.No.: 90.002 Version 12-ADV
Art.No.: 90.002/ATS Version 13-ADV



8000 XB Advance



8000 SB Advance



SB-ATS Advance

When ordering spare parts, be sure to mention machine type, article and serial number.

Industriezeile 47, 4020 Linz, Austria
Tel.: +43-732-75 01 73-0
Fax: +43-732-75 01 73-24
E-mail: office@citrocasa.com

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1. IMPORTANT GENERAL INFORMATION

This manual refers to the following model from Citrocasa:

Art.No.: 80.002	8000 XB Advance	Version 13 ADV
Art.No.: 90.002	8000 SB Advance	Version 12 ADV
Art.No.: 90.002/ATS	8000 SB-ATS Advance	Version 13 ADV

The technical data of the Citrocasa commercial Orange juicers (tension, frequency and other data) is located on the identification plate, which is both on the back page of this operating/instruction manual as well as on the equipment itself.

- For all technical questions, please refer to your official dealer or official customer service representative and mention the article and serial number of your machine which can be found on the rear side of the machine.
- Clean all areas and parts of the machine which come into contact with fruit or juice **before initial operation** as shown in the cleaning instruction.
- Before cleaning the machine, making any repairs or maintenance, it is obligatory to follow these instructions:
 1. Operate machine until no more fruits are left in the pressing area.
 2. Switch off machine according to specification of the instruction manual (depending on the machine type: by automatically stop, by pushing ON/OFF button of the machine or by releasing SB tap) and remove all remaining fruits or parts of the fruits manually of the pressing area and/or machine.
 3. Finally switch off main power of the machine and unplug machine from power supply.
- Citrocasa meets the necessary measures for a selective disposal of the devices brought on the market and provides for an environmentally friendly subsequent treatment. Please dispose of your machine in a proper way by contacting your official dealer/supplier.
- Our machines are certified and in accordance with the **CE, GS, NSF** and **TUV** safety standards.
- Before operating the machine for the first time, we ask you to please read the instruction manual carefully.
- For safety reasons, only authorized personal is allowed to make any repairs or changes on the machine. Also, no protection or safety equipment is to be changed, removed or tampered with.
- Due to the fact that no adjustments on the machine are necessary, we ask you to not open the inside of the machine at any time.

- Only authorized service technicians are permitted to make any repairs to the inside of the machine.
- In case of damage to the machine, we ask you to either contact CITROCASA directly or contact your dealer who supplied you with the machine.
- Before cleaning the machine, always unplug the machine from its power supply
- Only use original spare parts and accessories from Citrocasa.
- We give our best effort to provide you with a maximum amount of information in this document. Should you need further information, we ask you to contact us or your dealer. We will be glad to answer any questions you may have.
- In our constant efforts to better our products, we reserve the right to make any changes to this instruction manual without prior notice.
- Should you have any suggestions to improvement, questions or comments, please feel free to contact us with the contact information provided below:



Industriezeile 47, 4020 Linz, Austria
 Tel.: +43-732-75 01 73-0
 Fax: +43-732-75 01 73-24
 E-mail: office@citrocasa.com

This unit can be used by children aged 8 years and above and persons with reduced physical, sensory or mental capabilities or lack of experience and knowledge when they have been given supervision or instruction concerning the safe use of the device and understand the resulting risks. Do not let children play with this device. Cleaning and user maintenance must not be carried out by children without supervision.

If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.

Care is needed when handling cutting blade during cleaning.

The machine must not be cleaned with a water jet.



Correct Disposal of this product:

This marking indicates that this product should not be disposed with other household wastes throughout the EU. To prevent possible harm to the environment or human health from uncontrolled waste disposal, recycle it responsibly to promote the sustainable reuse of material resources. To return your used device, please use the return and collection systems or contact the retailer where the product was purchased. They can take this product for environmentally safe recycling.

1.1. IMPORTANT INFORMATION

In order to ensure a proper functioning of the machine and in order to avoid injury, we ask you to please follow the following points:

1. The fastening screws of the cross holder cannot be loose or missing.
2. Do not place any foreign objects in the machine as this may cause unnecessary damage.
3. Should machine blockage occur, it is important to disconnect the machine from its power supply, only then is the front cover to be removed in order to remove orange peels.
4. Never try to remove blockages while the machine is operating. This could lead to serious injury.
5. Due to the fact that the peel removers and the knife are important functional parts of the machine, ensure that these parts are mounted carefully and correctly.

2. TECHNICAL SPECIFICATIONS

MODEL	8000 XB	8000 SB	8000 SB-ATS
Fruits per minute	40 pieces	40 pieces	40 pieces
Measurements	100x60x55 cm Counter unit: 177,5x67,5x66,3 cm	100x60x63,5 cm Counter unit: 177,5x67,5x66,3 cm	100x60x63,5 cm Counter unit: 177,5x67,5x66,3 cm
Net weight (in kg)	72 kg	75,5 kg	78,5 kg
Gross weight (in kg)	77 kg	81 kg	84 kg
Power supply	230V/50-60Hz	230V/50-60Hz	230V/50-60Hz
Power	028 kW	0,28 kW	0,28 kW
Fuse Protection	IPx1	IPx1	IPx1
Optimum fruit size	65 to 78 mm	65 to 78 mm	65 to 78 mm

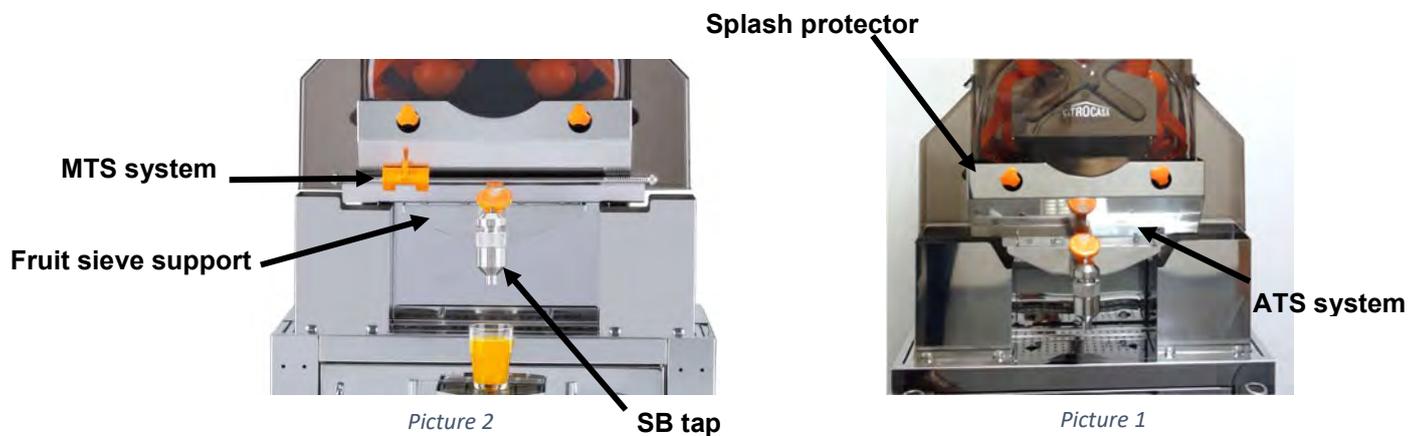
3. OPERATING INSTRUCTIONS

3.1. FIRST STEPS

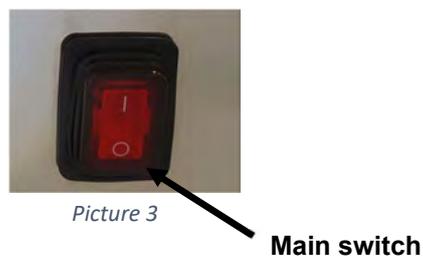
Before operating the machine for the first time, please observe the following:

8000 XB-ADV, 8000 SB-ADV, 8000 SB-ATS-ADV

- After unpacking the machine, ensure that the machine is placed on a flat ground.
- Ensure that the MTS-System (and self service tap with the 8000 SB+SB-ATS) are mounted properly as shown in **Picture 1** and **Picture 2**. Ensure that the front cover is closed and mounted properly. Take care that at the 8000 SB-ATS machine the ATS-System has to be installed instead of the fruit MTS-System.
- Install the splash protector at the machine.



- Make sure that the electrical power is available as indicated on the serial plate.
- Plug the machine into a standard grounded outlet. Switch on the machine on the rear side of the machine. See **Picture 3**:



If the Citrocasa 8000 Advance is to be operated with the Cabinet 8000 Advance, please observe the following points:

1. Leave enough room for the cabinet door to be opened, allowing access for the waste container to be removed.
2. Place the rolling stand on a flat and even surface. Engage the brakes on the front wheels. (see **Picture 4**)
3. Put the machine on the Cabinet 8000 Advance.
4. Mount the machine to the cabinet by screwing it into place as shown in **Picture 5**.

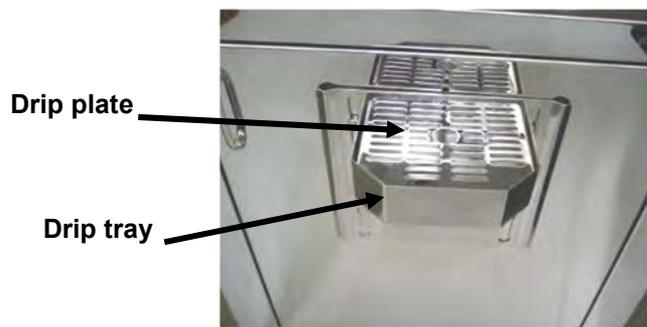


Picture 4



Picture 5

- Place the drip tray, drip plate (see **Picture 6**) and waste container (**Picture 7**) in its proper place.



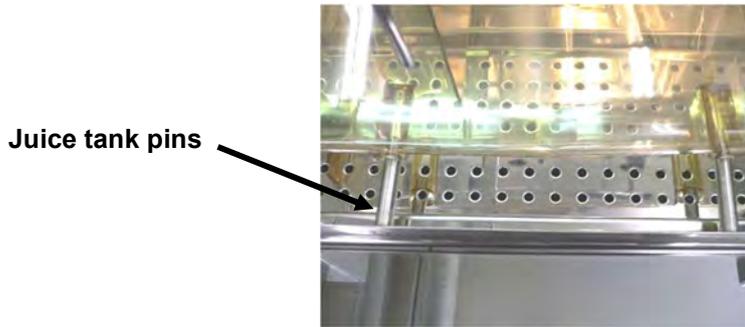
Picture 7



Picture 6

Waste container

For the 8000XB Advance, place the juice tank, mix arm and cover in the foreseen pins on the rolling stand. (see **Picture 8**)

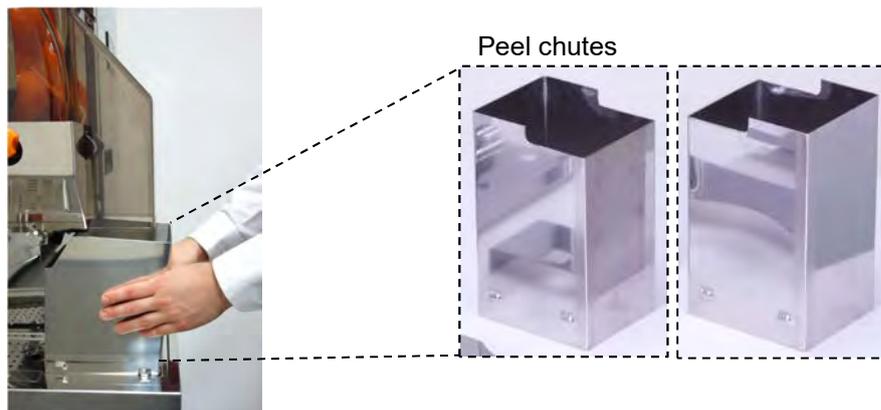


Picture 8

- Insert the peel chutes (left and right) in the cut-outs (see **Picture 9**) next to the juice tank.

Attention:

Use only the special ATS side chutes and drip plate for the 8000 ATS machines!



Picture 9

- Use the mix arm before releasing any juice out of the tank in order to mix the pulp with the juice.
- By not using the mix arm accordingly, pulp can accumulate in the tap and cause blockage.

3.2. CHOICE OF THE DISPLAY LANGUAGE

It is possible to choose between 5 different display languages:

- English
- German
- Spanish
- French
- Italian
- Polish
- Portuguese

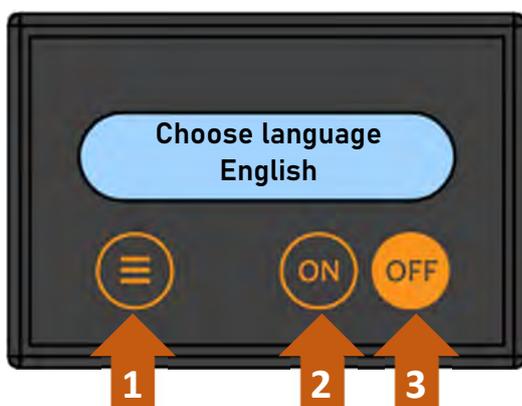
Please follow the points below, to choose your required display language:

- **Picture 10:** Switch on the main power switch located at the side of the machine. The control lamp lights up.
- **Picture 11:** No. 1: Select with the FUNC-Button the menu item “Choose language”
- **Picture 11:** Nr. 2 & 3: Select your required language by pressing the ON and OFF-Button / + and - Orange button together.
- **Picture 11:** Nr. 1: Afterwards select with the FUNC-Button the required menu item. Due to this fact the display language is stored.

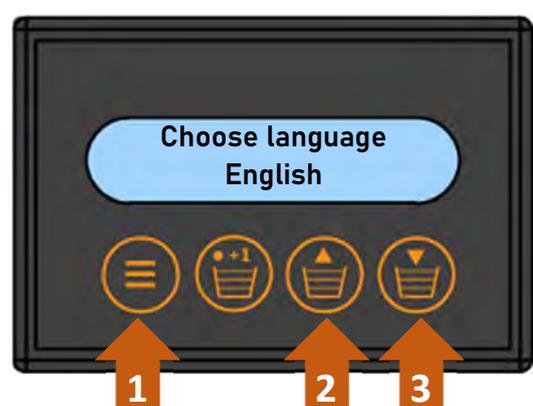


Picture 10

8000 SB/SB-ATS Advance



8000 XB Advance



Picture 11

3.3. OPERATING THE MACHINE

- Fill the fruit basket with oranges. Do not use fruits larger than 80mm in size. **To make sure that the machine works properly, use fruits between 65 – 8 mm in diameter.** (Picture 12)



Picture 12

3.3.1. Operation of the 8000 XB Advance

Place a glass or another container under the juice outlet. To begin the pressing procedure, follow the instructions mentioned below:

Digi-Mode

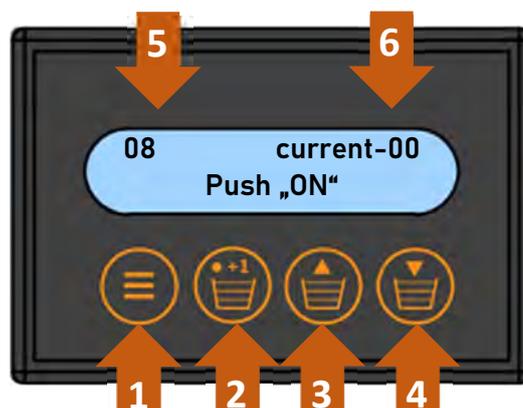
- **Picture 13:** Switch on the main power switch located at the side of the machine. The red control lamp lights up.
- **Picture 15:** No. 1 FUNC button: Select the Digi mode by pressing this button. „push „ON““ is indicated on the display.
- **Picture 15:** No. 3/4/5: Select with the ▲/▼ orange button the amount of oranges which should be pressed. (0-99 oranges)
- **Picture 14 & 15:** No. 6: Start the machine with the ON/OFF-button. The machine stops automatically a soon the indicated amount of oranges was pressed. The current amount of pressed oranges is shown at the display (no. 6).
- **Picture 15:** No. 2: With the +1 button one more orange will be pressed.



Picture 13



Picture 14



Picture 15

Continuous Mode:

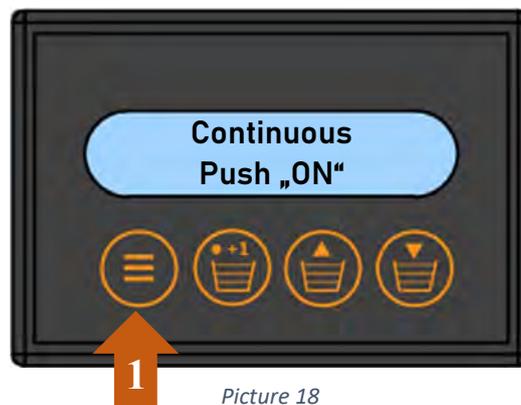
- **Picture 16:** Switch on the main power switch located at the side of the machine.
The red control lamp lights up.
- **Picture 18:** No. 1 FUNC button: Select the continuous mode by pressing this button.
„Continuous Push „ON““ is indicated on the display.
- **Picture 17:** Start and stop pressing with the ON/OFF button.



Picture 17



Picture 16



Picture 18

3.3.2. Operation of the 8000 SB & 8000 SB-ATS Advance

Place a glass or another container under the juice outlet. To begin the pressing procedure, follow the instructions mentioned below:

Self-Service Mode:

- **Picture 19:** Switch on the main power switch located at the side of the machine.
The red control lamp lights up.
- **Picture 20:** No. 1 FUNC button: Select the self-service mode by pressing this button.
„Self service Push <Press>” is indicated on the display.
- **Picture 21:** Stop and start the machine by pressing the self-service button. (SB-tap)

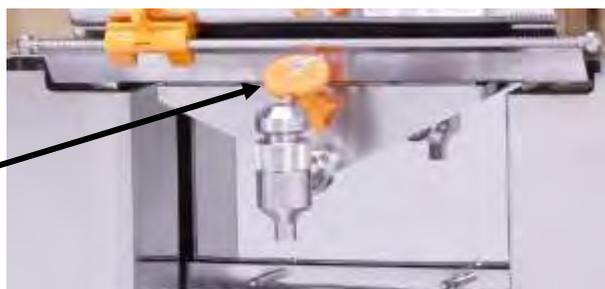


Picture 19



Picture 20

Self Service Tap



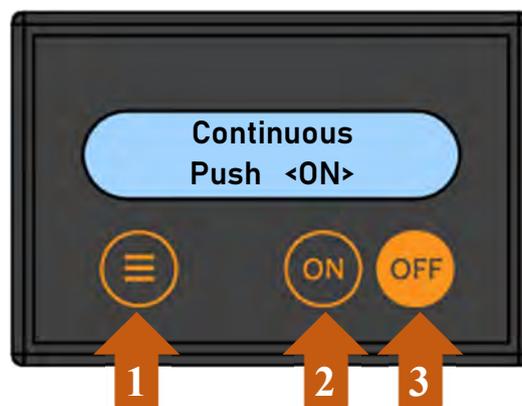
Picture 21

Continuous Mode:

- **Picture 22:** Switch on the main power switch located at the back of the machine. The red control lamp lights up.
- **Picture 23:** No. 4: Activate switch to position AUTO.
- **Picture 23:** No. 1: Select the continuous mode by pressing the FUNC-Button. „Continuous Push “ON”“ is indicated on the display.
- **Picture 23:** No. 2 ON button: Start pressing the fruits (continuous mode)
- **Picture 23:** No. 3 OFF button: Stop pressing the fruits (continuous mode)



Picture 22



Picture 23

Automatic stop function

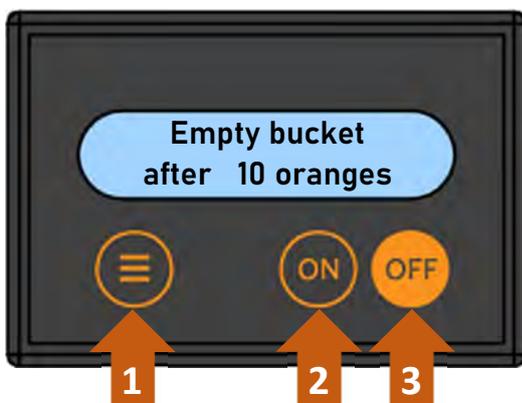
It is possible to adjust the machine that it stops after a certain amount of oranges → Peel bucket full! Please find the description below:

- **Picture 24:** Switch on the main power switch located at the side/rear of the machine. The control lamp lights up.
- **Picture 25:** No.1: Select the function “Empty bucket after “xx” oranges” with the FUNC-button
- **Picture 25:** No.2/3: Adjust the amount of oranges after the machine should stop with the ON-button + and OFF-Button -.
- Start the machine in the desired mode.
- As soon as the machine has reached the adjusted amount of oranges, it stops, peeps 5 times and will be locked!
- **Picture 25:** No.3: To unlock the machine empty the peel bucket and press the OFF-Button /▼-Button for 5 sec.
- Afterwards the machine can be started again.

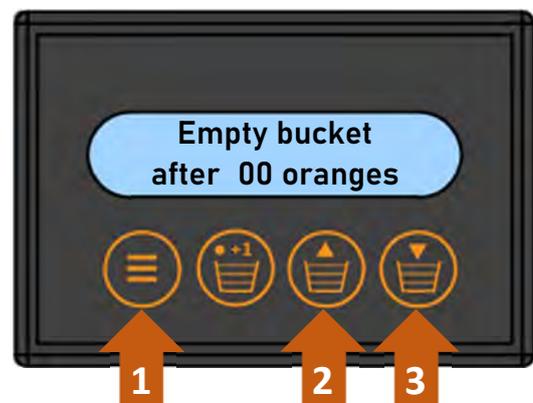


Picture 24

8000 SB/SB-ATS Advance



8000 XB Advance



Picture 25

 **Attention**

- **Switch off intelligent stop function**
To switch off the intelligent stop function please adjust to 00 oranges!
- **Switch on intelligent stop function (adjusted orange changed from 00 – XX)**
Adjust the amount of pressed oranges – start the machine and press one orange – Machine stops automatically – Press OFF-button 5 sec – amount of oranges is saved!

Recommended adjustment regarding the intelligent stop function:

8000 Series

Peel bucket	Recommended adjustments
Peel bucket	40 oranges
Cabinet / Countertop installation kit	150 oranges

Lock/Unlock function of the display

It is possible to lock the display that the adjusted mode cannot be changed unintentionally. Please find the description below:

- **Picture 26:** Switch on the main power switch located at the side/rear of the machine. The control lamp lights up.



Picture 26

Lock display

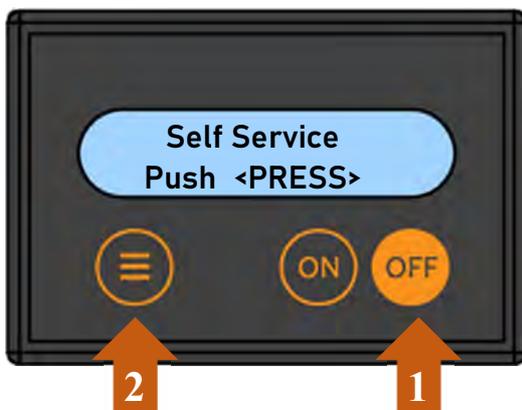
- **Picture 27:** No.2: Adjust the desired display function
- 8000 SB & 8000 SB-ATS Advance

Picture 27: No.1+2: Press the OFF-Button + -Button → Display locked

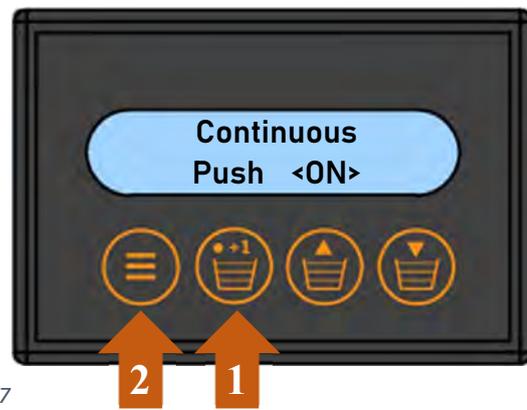
- 8000 XB Advance

Picture 27: No.1+2: Press the +1-Button + -Button → Display locked

8000 SB/SB-ATS Advance

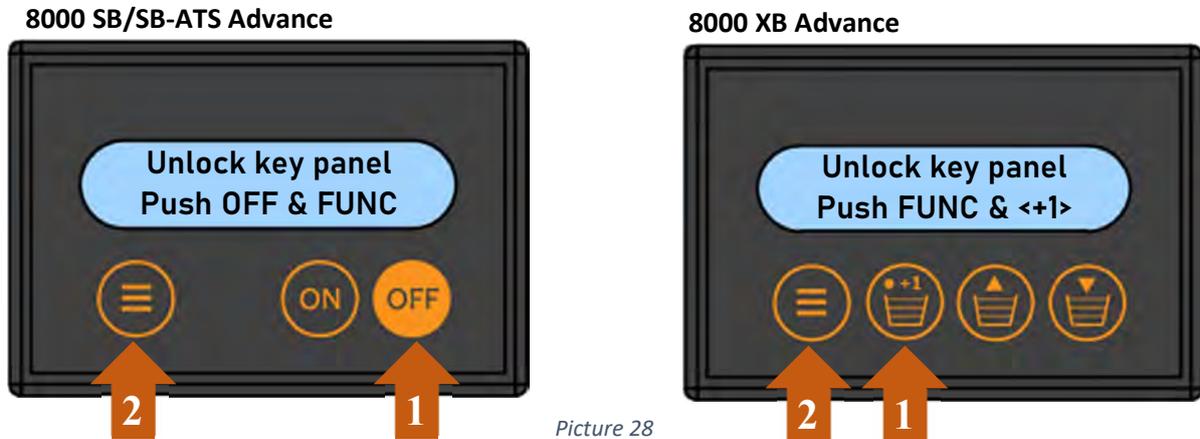


8000 XB Advance



Picture 27

The display is locked and the adjusted mode cannot be changed unintentionally. If the FUNC-button is pressed the display shows how to unlock the display - “Unlock key panel Push OFF & FUNC” or “Unlock key panel Push <+1> & FUNC”!!



Picture 28

Unlock display

- 8000 SB & 8000 SB-ATS Advance

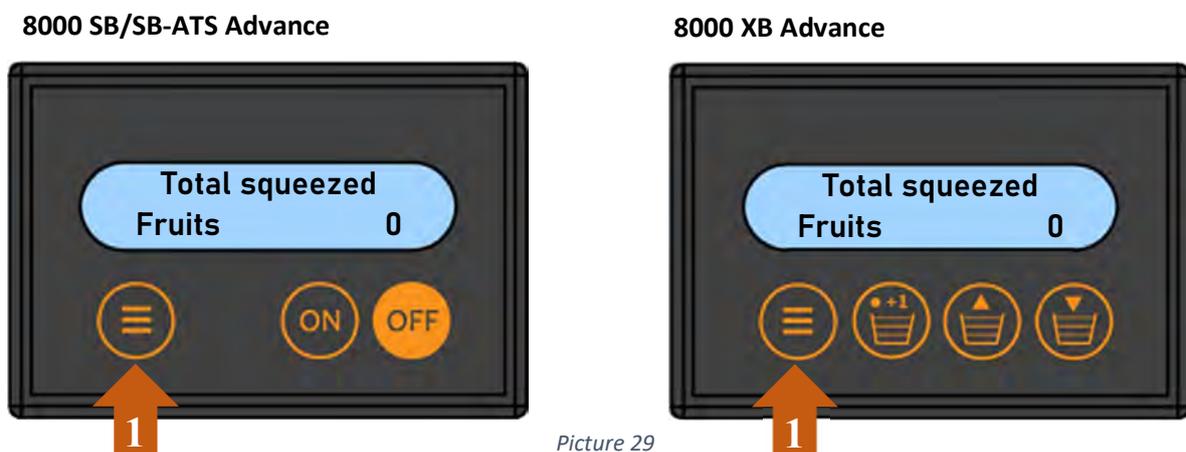
Picture 28: No.1+2: Press the OFF-Button + -Button → Display unlocked

- 8000 XB Advance

Picture 28: No.1+2: Press the +1-Button + -Button → Display unlocked

Display Function – Amount of pressed oranges

- **Picture 29:** No. 1 FUNC button: Press this function button to indicate the total number of pressed fruits.



Picture 29

Display Function – Operation time

- **Picture 30:** No. 1 FUNC button: Press this function button to indicate the total operating time.

8000 SB/SB-ATS Advance



8000 XB Advance



Picture 30

Factory mode (Only for technician)

The factory mode is used to adjust different parameters of the machine. This function should only be used from technician and is locked with a password.

- **Picture 31:** No.1: To skip the factory mode press the FUNC-Button

8000 SB/SB-ATS Advance



8000 XB Advance



Picture 31

3.4. CLEANING INSTRUCTION

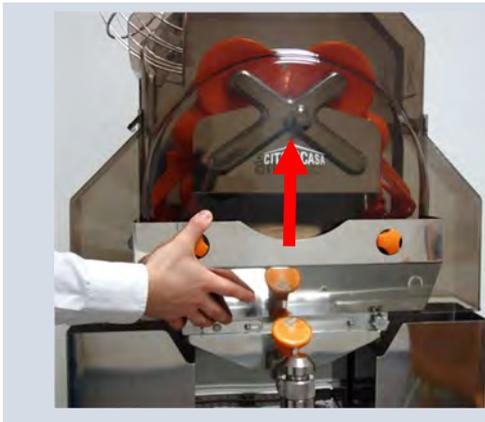
In order to clean the machine properly, please follow the instructions below:

The below-mentioned cleaning steps are to be completed at least twice every 24 hours.

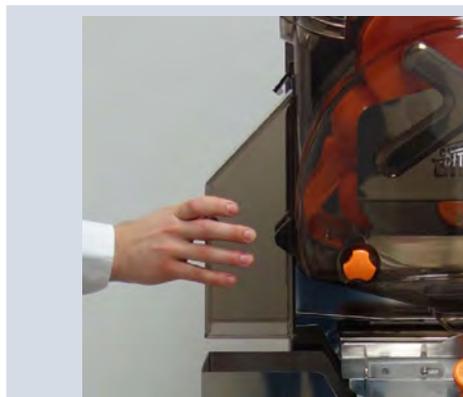
IMPORTANT: Before cleaning the machine, ensure that the machine is disconnected from power (unplug the machine).



1. Remove oranges from supply fruit supply basket by hand or press until empty.



2. Remove the splash protector.



3. Remove the side chutes by pressing the fixation clip.



4. Remove the fixation screws of the front cover.



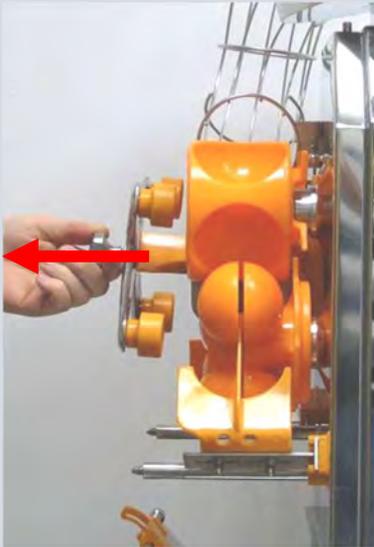
5. Remove the front cover:
Pull the lower part of the front cover slightly towards the front. Then lift the cover away from the retaining bolts.

Clean the hood with water (30 – 50°C) and a cleaning cloth to remove any juice and fruit pulp residues. Rinse thoroughly with water (30 – 50°C). Dry with disposable tissues.

CAUTION: Do not clean in a dishwasher!



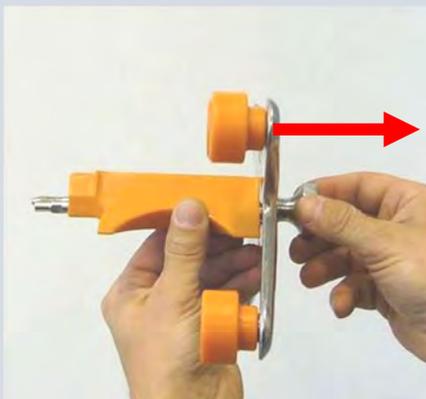
6. Loosen the cross holder screw.



7. Remove the cross holder.



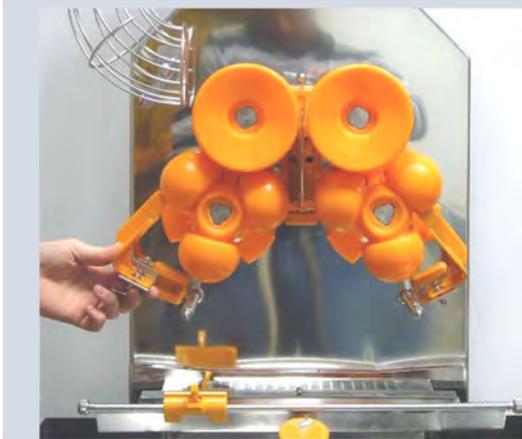
8. Separate the knife guide from the cross holder by pulling out the cross holder screw.
(3 individual parts: cross holder with splash protector, knife guide and screw)



Caution: When reinstalling the knife make sure that it rests in the correct position and that the screw is properly tightened by hand.

In case of disregard, either the blade system or the upper pressing units of the machine might get damaged.





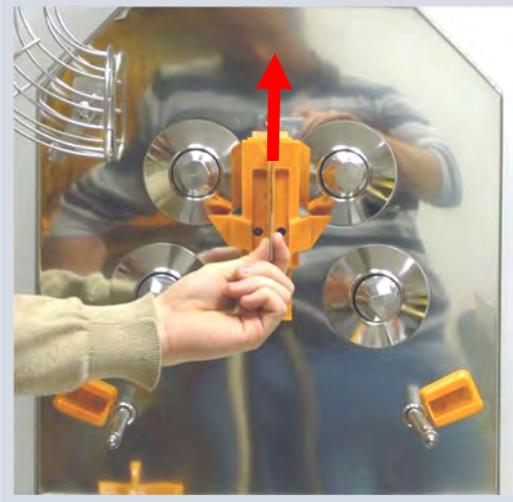
9. Remove the peel ejectors (left and right).



10. Remove the upper pressing units.



11. Remove the lower pressing units.



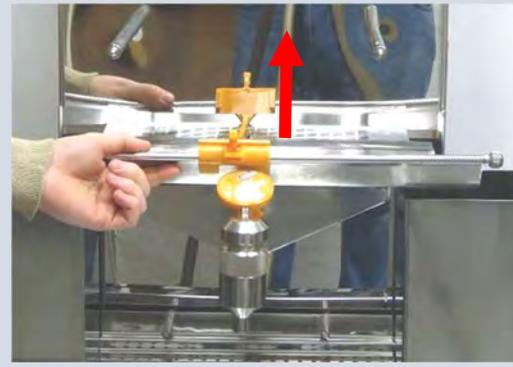
12. Lift up the knife and pull it out.



13. Open the feeder tube fixation lever and remove the feeder tube.



14. Remove the double plate.



15. Remove the MTS-System and disassemble the MTS-Pusher. (Press the fixation clip)



16. Cleaning the housing. Clean the "pressing area" with a cleaning towel and water (30 to 50°C). Clean thoroughly and dry with disposable towels.



17. Unscrew cap-screw to remove fruit sieve. Afterwards wash thoroughly in a sink with warm water or wash in dishwasher.

All parts can be washed in the dishwasher (except the plastic front cover which must be washed by hand) or thoroughly washed with warm water in the sink.

Cleaning the fruit supply basket (Upper part of machine)



1. Remove the basket by gently turning to the right. Gently lift up the basket



2. Remove the rotary table and place in dishwasher or thoroughly wash by hand in the sink.



3. Clean tub area with a damp towel. Afterwards dry thoroughly.

Attention: Do not use running water.

PLEASE NOTE:

- DO NOT clean front cover in the dishwasher. Cleaning the front cover is to be done by hand with a soft cleaning towel, water and dishwashing soap. DO NOT use any abrasive materials or anti-calc products.

ONLY FOR 8000 SB SENSOR TAP



1. Remove tap by unscrewing from machine.



2. Unscrew and separate lower tap art from upper tap part.
3. Rinse separated tap thoroughly
4. Afterwards, upper from lower parts to be washed in dishwasher or thoroughly wash by hand in a sink with only warm water.

- Re-Mount all parts after cleaning in the opposite order of removal.
- Ensure that all parts are correctly mounted and tightened!
- We recommend cleaning the machine twice in 24 hours.

ONLY FOR 8000 SB – ATS

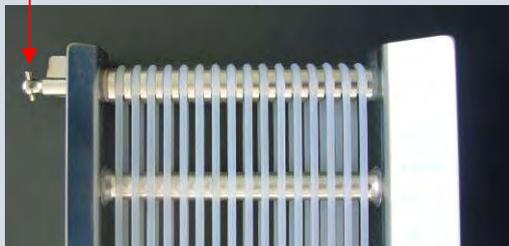


1. Remove the ATS-band from the fruit cup
2. Clean it with fresh water

Attention:

Please note when installing the ATS-band that the drive shaft of the belt snaps to 100% in the consumption of the machine. Press to the locking wheel on ATS-band (see figures below)

Driving shaft ATS-Band



Driving shaft ATS-Band



Intake driving shaft ATS-Band

Intake driving shaft ATS-Band



Locking screw

ATS-Band



Fixture ATS-Band

Cleaning the Stainless Steel Cabinet 8000



1. Remove the juice tank and wash with warm water (30 bis 50 °C) and cleaning towel.



2. Removable parts (such as drip tray, drip plate, peel chute or peel funnel) to be washed in dishwasher or thoroughly washed by hand in the sink.

Peel tunnel

Peel chute

Drip tray

Drip plate



3. The stainless steel cabinet is to be washed with warm water (30 to 50°C) and a cleaning towel. Afterwards dry thoroughly.

- Re-Mount all cabinet parts after cleaning in the opposite order of removal.
- Ensure that all parts are correctly mounted and tightened!
- We recommend cleaning the machine twice in 24 hours.

PLEASE NOTE:

Cleaning the front cover is to be done by hand with a soft cleaning towel, water and dishwashing soap. Do not use any abrasive materials or anti-calc products.

4. TROUBLESHOOTING

PROBLEM	POSSIBLE CAUSE	SOLUTION
The machine isn't working	Check if machine is plugged into power outlet	Connect to power source
	No electricity from power outlet	Check the power outlet for electricity
	Front cover is mounted wrongly or magnet(s) are missing	Check that the front cover is mounted properly and that the magnets are present on left and right hand side of the front cover.
	The press elements are blocked	Unplug the machine from its electricity source and remove the object which is blocking the machine in the press elements.
	Safety detectors are damaged.	Contact your customer service representative.
	ON/OFF switch damaged	Contact your customer service representative.
	Switching circuit is defect	Contact your customer service representative.
	Main switch off	Check if main switch on rear of machine is switched on.
Display shows „Front cover right“	Front cover not mounted properly; Magnets not present; Magnet switch damaged;	Ensure that the front cover and the side chutes are mounted properly. Check if the magnets are present in the side chutes. (If yes, contact your customer service technician. If no, order new front cover)
Display show “Front cover left”	Front cover not mounted properly; Magnets not present; Magnet switch damaged;	Ensure that the front cover and the side chutes are mounted properly.

PROBLEM	POSSIBLE CAUSE	SOLUTION
		Check if the magnets are present in the side chutes. (If yes, contact your customer service technician. If no, order new front cover)
Display shows "Cross holder"	Cross holder mounted incorrectly.	Mount the Cross holder according to the instruction manual.
Display show "Feeder tube"	Fruit supply tube not mounted properly; Magnets not present; Magnet switch damaged;	Please check if the fruit supply tube is mounted and if the lever is closed. Check if the magnet is present!
Display shows "OVER"	Motor protective circuit has activated	Switch main switch on the rear side of the machine on/off
The machine has blockages often during the pressing process.	Power supply voltage is insufficient.	Check if the power supply coincides with that which is mentioned in the instruction manual.
	Switching circuit defect	Contact your customer service representative.
Press elements are not synchronized	Gear wheel or Axle is damaged	Contact your customer service representative.
Peel remover damaged or broken	Peel remover mounted incorrectly	Mount the peel remover according to the instruction manual.
You can hear the motor but the press elements are not turning.	Malfunction inside the machine	Contact your customer service representative.
The machine stops running periodically	Insufficient ventilation	Make sure that the ventilation is not blocked
	Overload	Contact your customer service representative.

5. CERTIFICATES

EG-Konformitätserklärung EC Declaration of Conformity

Hiermit erklären wir,

Citrocasa GmbH
Industriezeile 47, A-4020 Linz, Austria

We herewith declare,

dass die nachfolgend bezeichnete Maschine aufgrund ihrer Konzipierung und Bauart sowie in der von uns in Verkehr gebrachten Ausführung den einschlägigen grundlegenden Sicherheits- und Gesundheitsanforderungen der EG-Richtlinien entspricht.

that the following machine complies with the appropriate basic safety and health requirements of the EC Directive based on its design and type, as brought into circulation by us.

Bei einer nicht mit uns abgestimmten Änderung der Maschine verliert diese Erklärung ihre Gültigkeit.

In case of alteration of the machine, not agreed upon by us, this declaration will lose its validity

Bezeichnung der Maschine:

Elektrische Saftpresse

Machine Description:

Maschinentyp:

Machine Type:

6000XB, 6000XB AS, 7000SB, 7000XB, 8000XB, 8000SB, 8000SBCL, 8000SB-ATS POM
8000SB ADV, 8000XB ADV, 8000SB-ATS ADV,
8000 eXpress, 8000 Connect
Fantastic M/AS, Fantastic M/SB, Fantastic F/Digi, Fantastic F/SB,
Fantastic M/SB ADV, Fantastic M/AS ADV, Fantastic F/SB ADV, Fantastic F/Digi ADV
Fantastic iMpress, Fantastic eXpress, Fantastic Connect

Handelsmarke:

CITROCASA

Trade name

Maschinen-Nr.:

N/A

Serial Number

Einschlägige EG-Richtlinien:

Applicable EC Directives:

EG-Maschinenrichtlinie **2006/42/EG**
EC Machinery Directive: **2006/42/EC**
EG-Niederspannungsrichtlinie **2014/35/EG**
EC Low Voltage Directive: **2014/35/EC**
EG-Richtlinie über elektromagnetische Verträglichkeit (EMV) **2014/30/EG**
EC Directive of Electromagnetic Compatibility **2014/30/EC**
RoHS Richtlinie: **2011/65/EU**
RoHS Directive: **2011/65/EU**

Angewandte harmonisierte

Normen:

Applicable Harmonized Standards:

EN 60335-1/A2:2019
EN 60335-2-64/A1:2002
EN 62233:2008
EN 55014-1:2021
EN 55014-2:2021
EN 61000-3-2:2019
EN 61000-3-3:2013

Dokumentationsbevollmächtigter :

*Authorized person for the
compilation of the technical
documentation :*

Herstellerunterschrift/Datum:

Authorized Signature/Date/ Place:

Angaben zum Unterzeichner:

Title of Signatory:



Citrocasa GmbH
Industriezeile 47
A-4020 Linz

Tel: +43 732 790 179-0, Fax: +43

2023-05-15

Product Manager

General Manager

NSF International

789 N. Dixboro Road, Ann Arbor, MI 48105 USA

RECOGNIZES

Citrocasa GmbH

Austria

AS COMPLYING WITH NSF/ANSI 8, 169 AND ALL APPLICABLE REQUIREMENTS.
PRODUCTS APPEARING IN THE NSF OFFICIAL LISTING ARE
AUTHORIZED TO BEAR THE NSF MARK.



ISO/IEC 17065
Product Certification Body
ANSI
Certification Program
Accredited by the
American National
Standards Institute



Certification Program
Accredited by the
Standards Council
of Canada

This certificate is the property of NSF International and must be returned upon request. This certificate remains valid as long as this client has products in NSF's Official Listings for the referenced standards. For the most current and complete Listing information, please access NSF's website (www.nsf.org).

A handwritten signature in black ink, appearing to read "S. Krol", is written over a horizontal line.

July 17, 2019

Certificate# C0034229 - 04

Sarah Krol

Global Managing Director, Food Safety Product Certification





Product Service

ZERTIFIKAT ◆ CERTIFICATE ◆ CERTIFICADO ◆ CERTIFICAT ◆ 認證證書 ◆

CERTIFICATE

No. Z1A 067352 0037 Rev. 04

Holder of Certificate: Citrocasa GmbH
Industriezeile 47
4020 Linz
AUSTRIA

Certification Mark:



Product: Citrus juicer
Commercial Orange Juicer

Tested according to: EN 60335-2-64:2000/A1:2002
EN 60335-1:2012/A15:2021
EN 62233:2008
AfPS GS 2019:01 PAK
EK1 527-12 Rev. 2

With this certificate, in its capacity as a notified GS body, TÜV SÜD Product Service GmbH issues the GS Mark to the named certificate holder for the declared product with the named model designation in accordance with section 20 ProdSG (German Product Safety Act). The product meets the safety and health requirements of section 20 (3) ProdSG. The manufacturer is reminded of their obligations in accordance with section 24 ProdSG. The certification marks shown above can be affixed on the product. It is not permitted to alter the certification marks in any way. In addition, the certificate holder must not transfer the certificate to third parties. This certificate is valid until the listed date, unless it is cancelled earlier. All applicable requirements of the testing and certification regulations of TÜV SÜD Group have to be complied. For details see: www.tuvsud.com/ps-cert

Test report no.: 704010834204-11

Valid until: 2028-07-18

Date, 2023-07-20

(Bin Chen)



Product Service

CERTIFICATE

No. Z1A 067352 0037 Rev. 04

Model(s):

1) 7000SB;
2) Fantastic M/SB Advance, Fantastic M/AS Advance,
Fantastic F/SB Advance, Fantastic F/Digi Advance,
Fantastic F/Digi-ATS Advance,
Fantastic F/SB-ATS Advance, Fantastic Connect,
Fantastic eXpress, Fantastic iMpress;
3) 8000SB, 8000SB Advance, 8000XB Advance,
8000SB-ATS Advance, 8000SB-ATS Connect,
8000SB-ATS, 8000SB-ATS POM, 8000 Connect,
8000 eXpress

Parameters:

Rated voltage: 230V
Rated frequency: 50/60Hz
Rated input power: 1) 150W;
2) 200W;
3) 280W
Protection class: I
Degree of protection: IPX1



Product Service

Attestation of Conformity

No. N8A 067352 0039 Rev. 04

Holder of Attestation: Citrocasa GmbH

Industriezeile 47
4020 Linz
AUSTRIA

Product: Citrus juicer
Commercial Orange Juicer

Model(s):
1) 7000SB;
2) Fantastic M/SB Advance, Fantastic M/AS Advance,
Fantastic F/SB Advance, Fantastic F/Digi Advance,
Fantastic F/Digi-ATS Advance,
Fantastic F/SB-ATS Advance, Fantastic Connect,
Fantastic eXpress, Fantastic iMpress;
3) 8000SB, 8000SB Advance, 8000XB Advance,
8000SB-ATS Advance, 8000SB-ATS Connect,
8000SB-ATS, 8000SB-ATS POM, 8000 Connect,
8000 eXpress

Parameters:

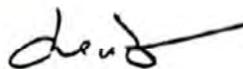
Rated voltage:	230V
Rated frequency:	50/60Hz
Rated input power:	1) 150W; 2) 200W; 3) 280W
Protection class:	I
Degree of protection:	IPX1

Tested according to: EN 60335-2-64:2000/A1:2002
EN 60335-1:2012/A15:2021
EN 62233:2008

This Attestation of Conformity is issued on a voluntary basis according to the Low Voltage Directive 2014/35/EU relating to electrical equipment designed for use within certain voltage limits. It confirms that the listed equipment complies with the principal protection requirements of the directive and is based on the technical specifications applicable at the time of issuance. It refers only to the particular sample submitted for conformity assessment. For details see: www.tuvsud.com/ps-cert

Test report no.: 704010834204-11

Date, 2023-07-20


(Bin Chen)

Page 1 of 1

This Attestation does not replace the regulatory EU Declaration of Conformity (DoC) and does not allow for CE marking. After preparation of the necessary documentation and establishing compliance to requirements of all applicable directives, the manufacturer may sign a DoC and apply the CE marking. The DoC is issued under the sole responsibility of the manufacturer.



TÜV SÜD Product Service GmbH • Ridlerstraße 65 • 80339 Munich • Germany

ATTESTATION

ATTESTATO

ATESTACIÓN

BESCHEINIGUNG

ATTESTATION



Product Service

ATTESTATION

ATTESTATO

ATESTACIÓN

BESCHEINIGUNG

ATTESTATION

Attestation of Conformity

No. M8A 067352 0038 Rev. 04

Holder of Attestation: Citrocasa GmbH

Industriezeile 47
4020 Linz
AUSTRIA

**Product: Citrus juicer
Commercial Orange Juicer**

Model(s):
1) 7000SB;
2) Fantastic M/SB Advance, Fantastic M/AS Advance, Fantastic F/SB Advance, Fantastic F/Digi Advance, Fantastic F/Digi-ATS Advance, Fantastic F/SB-ATS Advance, Fantastic Connect, Fantastic eXpress, Fantastic iMpress;
3) 8000SB, 8000SB Advance, 8000XB Advance, 8000SB-ATS Advance, 8000SB-ATS Connect, 8000SB-ATS, 8000SB-ATS POM, 8000 Connect, 8000 eXpress

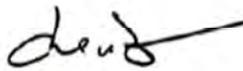
Parameters:
Rated voltage: 230V
Rated frequency: 50/60Hz
Rated input power: 1) 150W; 2) 200W; 3) 280W
Protection class: I
Degree of protection: IPX1

Tested according to:
EN 60335-2-64:2000/A1:2002
EN 60335-1:2012/A15:2021
EN 62233:2008

This Attestation of Conformity is issued on a voluntary basis according to Council Directive 2006/42/EC relating to machinery. It confirms that the listed equipment (not Annex IV equipment) complies with the principal protection requirements of the directive and is based on the technical specifications applicable at the time of issuance. It refers only to the particular sample submitted for conformity assessment. For details see: www.tuvsud.com/ps-cert

Test report no.: 704010834204-11

Date, 2023-07-20


(Bin Chen)

Page 1 of 1

This Attestation does not replace the regulatory EU Declaration of Conformity (DoC) and does not allow for CE marking. After preparation of the necessary documentation and establishing compliance to requirements of all applicable directives, the manufacturer may sign a DoC and apply the CE marking. The DoC is issued under the sole responsibility of the manufacturer.



TÜV SÜD Product Service GmbH • Ridlerstraße 65 • 80339 Munich • Germany



CERTIFICATE

No. U8U 067352 0027 Rev. 02

Holder of Certificate: Citrocasa GmbH
Industriezeile 47
4020 Linz
AUSTRIA

Certification Mark:



Product: Citrus juicer
Commercial Orange Juicer

This product was voluntarily tested to the relevant safety requirements referenced on this certificate. It can be marked with the certification mark above. The mark must not be altered in any way. This product certification system operated by TÜV SÜD America Inc. most closely resembles system 3 as defined in ISO/IEC 17067. Certification is based on the TÜV SÜD "Testing and Certification Regulations". TÜV SÜD America Inc. is an OSHA recognized NRTL and a Standards Council of Canada accredited Certification body.

Test report no.: 704010955002-06

Date, 2019-12-31

Mingmin Fan
(Mingmin Fan)

TÜV SÜD
 ZERTIFIKAT ♦ CERTIFICATE ♦ 認證證書 ♦ CERTIFICADO ♦ CERTIFICAT



TÜV SÜD
 CERTIFICATE ◆ CERTIFICADO ◆ CERTIFIKAT ◆ 認證證書 ◆ CERTIFICATE ◆ CERTIFIKAT ◆ CERTIFICADO ◆ CERTIFICATE ◆ CERTIFIKAT ◆ CERTIFICADO ◆ CERTIFICATE ◆ CERTIFIKAT ◆ CERTIFICADO

CERTIFICATE

No. U8U 067352 0027 Rev. 02

Model(s): 8000SB, 7000SB,
8000SB Advance, 8000XB Advance, 8000SB-ATS Advance,
Fantastic M/SB Advance, Fantastic M/AS Advance,
Fantastic F/SB Advance, Fantastic F/Digi Advance,
Fantastic F/Digi-ATS Advance, Fantastic F/SB-ATS Advance,
8000SB-ATS Connect, 8000SB-ATS, Fantastic Connect, Fantastic eXpress

Tested according to: UL 763:2018
Production Facility(ies): 074146

Parameters:
Rated voltage: 115VAC-120VAC
Rated frequency: 60Hz
Rated input power: 280W, 180W,
280W, 280W, 280W,
180W, 180W,
180W, 180W,
180W, 180W,
280W, 280W, 180W, 180W
Protection class: I
Degree of protection: IPX1



Product Service

Attestation of Conformity

No. E8A 067352 0045 Rev. 04

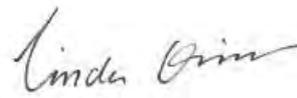
Holder of Certificate: Citrocasa GmbH
Industriezeile 47
4020 Linz
AUSTRIA

Name of Object: Citrus juicer
Commercial orange juicer

This Attestation of Conformity is issued on a voluntary basis according to the Directive 2014/30/EU relating to electromagnetic compatibility. It confirms that the listed apparatus complies with all essential requirements of the directive and is based on the technical specifications applicable at the time of issuance. It refers only to the particular sample submitted for testing and certification. For details see: www.tuvsud.com/ps-cert

Test report no.: 708880834203-09

Date, 2022-08-08


(Linda Qiu)

Page 1 of 2

After preparation of the necessary technical documentation as well as the EU Declaration of conformity the required CE marking can be affixed on the product. That Declaration of conformity is issued under the sole responsibility of the manufacturer. Other relevant EU-directives have to be observed.

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TÜV®



Product Service

Attestation of Conformity

No. E8A 067352 0045 Rev. 04

Model(s): 7000SB, 8000SB, 7000SBCL, 8000SBCL, 8000SB-ATS POM, 8000SB Advance, 8000XB Advance, 8000SB-ATS Advance, Fantastic M/SB Advance, Fantastic M/AS Advance, Fantastic F/SB Advance, Fantastic F/Digi Advance, Fantastic F/Digi-ATS Advance, Fantastic F/SB-ATS Advance, 8000 Connect, 8000 eXpress, Fantastic Connect, Fantastic eXpress, Fantastic iMpress

Description of Object:

Rated input voltage: AC 230V
 Rated input frequency: 50/60Hz
 Rated input power: see model list
 Protection class: I

Model	Rated input power
7000SB	150W
8000SB, 8000SB-ATS POM 8000SB Advance, 8000XB Advance, 8000SB-ATS Advance	280W
7000SBCL	250W
8000SBCL	380W
Fantastic M/AS Advance, Fantastic M/SB Advance, Fantastic F/Digi Advance, Fantastic F/SB Advance, Fantastic F/Digi-ATS Advance, Fantastic F/SB-ATS Advance	200W
8000 Connect, 8000 eXpress	280W
Fantastic Connect, Fantastic eXpress, Fantastic iMpress	200W

Tested according to: EN IEC 55014-1:2021
 EN IEC 55014-2:2021
 EN IEC 61000-3-2:2019/A1:2021
 EN 61000-3-3:2013/A2:2021

Page 2 of 2

After preparation of the necessary technical documentation as well as the EU Declaration of conformity the required CE marking can be affixed on the product. That Declaration of conformity is issued under the sole responsibility of the manufacturer. Other relevant EU-directives have to be observed.

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TÜV®

ISEGA

Forschungs- und Untersuchungs-
Gesellschaft mbH Aschaffenburg

Dr. Ralph Derra
Öffentlich bestellter und vereidigter Sachverständiger für
Verpackungsmaterialien, Boden- und Luftanalysen;
Sachverständiger in der Wasseranalytik

15 December 2021
Dr. Dr/Be-pf

UNBEDENKLICHKEITSERKLÄRUNG
CERTIFICATE OF COMPLIANCE
CERTIFICAT DE CONFORMITE

eingetragen registered no. registré	56079 U 21
für for pour	Citrocasa GmbH Industriezeile 47 4020 Linz Austria
Produkt Product Produit	Orange juicer Citrocasa 6000 Citrocasa 7000 Citrocasa 8000 series Citrocasa Fantastic series

The orange juicers manufactured by the company mentioned above are used for the preparation of orange juice.

They were examined by us according to the

Methoden zur Untersuchung von Kunststoffen, soweit sie als Bedarfsgegenstände im Sinne des Lebensmittel- und Bedarfsgegenstandegesetzes verwendet werden, einschließlich der 62. Mitteilung des BfR zur Untersuchung von Hochpolymeren, Bundesgesundheitsblatt 50, 524 (2007), Stand vom April 2007,

(Methods for testing plastics as far as they are used as consumer goods as defined by the Foodstuffs and Consumer Goods Act, including the 62nd memorandum of the BfR on the examination of high polymers, Bundesgesundheitsblatt 50, 524 (2007), state of April 2007),

for the composition as well as for the release of substances which might endanger health as well as to the

Page 1 of 3

Series of standards EN 1186, EN 13130 and CEN/TS 14234 "Materials and Articles in Contact with Foodstuffs – Plastics", current state,

for the migration behaviour.

The orange juicers are in compliance with the rules of the

Regulation (EC) No 1935/2004 of the European Parliament and of the Council of 27 October 2004 on materials and articles intended to come into contact with food and repealing Directives 80/590/EEC and 89/109/EEC, Official Journal of the European Union L 338/4 of 13.11.2004, modified by app. no. 5.17 of the regulation (EC) No 596/2009 of 18 June 2009, Official Journal of the European Union L 188 of 18 July 2009, article 3, 1. (a) and (b),

as well as of the

Lebensmittel-, Bedarfsgegenstände- und Futtermittelgesetzbuch (Lebensmittel- und Futtermittelgesetzbuch - LFGB) in der Fassung der Bekanntmachung vom 15. September 2021 (BGBl. I S. 4253), zuletzt geändert durch Artikel 7 des Gesetzes vom 27. September 2021 (BGBl. I S. 4530), §§ 30 und 31,

(Foodstuffs, Consumer Goods and Animal Feed Code (Foodstuffs and Animal Feed Code - LFGB) in the version of the notification of 15 September 2021 (BGBl. I p. 4253), last amendment by article 7 of the law of 27 September 2021 (BGBl. I p. 4530), §§ 30 and 31),

and meet the demands of the

Commission Regulation (EU) No 10/2011 of 14 January 2011 on plastic materials and articles intended to come into contact with food, Official Journal of the European Union L 12/1 of 15 January 2011, last amendment by Commission Regulation (EU) 2020/1245 of 2 September 2020, Official Journal of the European Union L 288/1 of 3 September 2020,

with regard to the migration behaviour in case of application.

Thus, the orange juicers **Citrocasa 6000**, **Citrocasa 7000**, **Citrocasa 8000 series** and **Citrocasa Fantastic series** according to the sample device submitted may be used safely for the intended purpose.

This certificate of compliance represents the latest technical standard and is based on the certificate of compliance no. 35981 U 13 of 25 July in connection with a completely new examination of the products.

This certificate of compliance has a validity of 2 years and consists of 3 pages.

Certification decision



The translation of the above stamps is given on page 3.
La traduction des estampilles est donnée en page 3.

staatlich anerkannter Sachverständiger
zur Untersuchung der Gegenstände von
Verpackungsmitteln aus Papier, Pappe,
Kunststoffen, Glas, Weichblech und
sonstigen Metallverpackungen auf ihre
gesundheitsschädliche Unbedenklichkeit


(Behrendt)
Officially certified
and authorized food
chemist



Staatlich anerkannter Sachverständiger zur Untersuchung der Gegenproben von Verpackungsmitteln aus Papier, Pappe, Kunststoffen, Glas, Weißblech und sonstigen Metallverpackungen auf ihre lebensmittelrechtliche Unbedenklichkeit

Dr. Ralph Derra

Authorized expert for the analyses of packaging materials, attested by the Aschaffenburg Chamber of Industry and Commerce.

Expert autorisé pour l'analyse des matériaux d'emballage, assermenté par la Chambre d'Industrie et de Commerce d'Aschaffenburg.

State registered expert for the analysis of contrasting samples of packaging materials of paper, board, plastics, glass, tin plate and other metallic packaging materials as to their suitability for use with foodstuffs.

Expert public pour l'étude du contrôle des contre-échantillons d'emballages de papier, cartons, plastiques, verre, fer-blanc et d'autres emballages métalliques concernant leur conformité alimentaire.



Dr. Ralph Derra

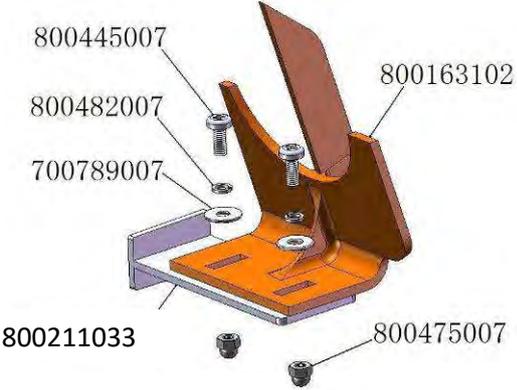
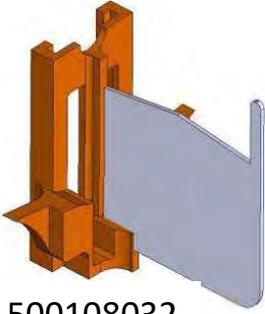
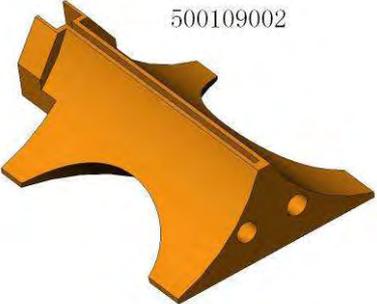
Authorized expert for the analyses of soil and air, attested by the Aschaffenburg Chamber of Industry and Commerce.

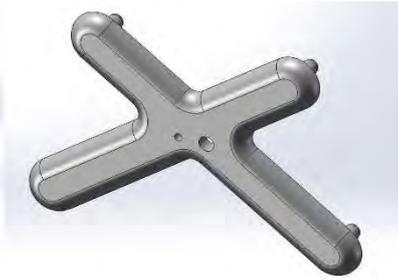
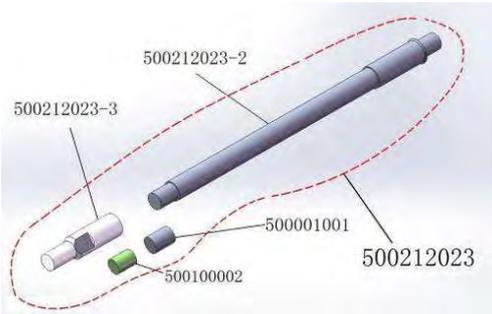
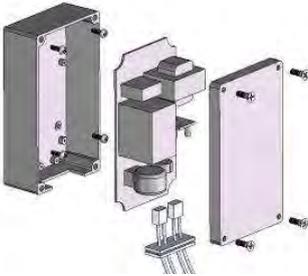
Expert autorisé pour l'analyse du sol et de l'air, assermenté par la Chambre d'Industrie et de Commerce d'Aschaffenburg.

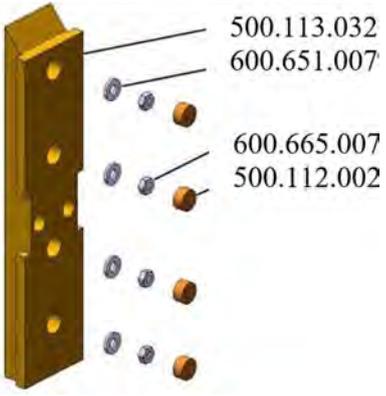
Die Rücklagen des untersuchten Materials werden bei der Gutachterstelle verwahrt.
Dieses Dokument ist eine Übersetzung einer deutschen Originalversion. In Streitfällen ist das Originaldokument die rechtlich bindende Version.
A file sample of the tested material is kept at the expert's office.
This document is a translation of an original in German. In case of dispute, the original document should be taken as authoritative.

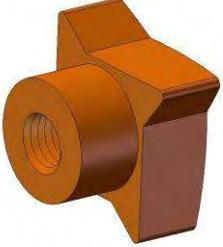
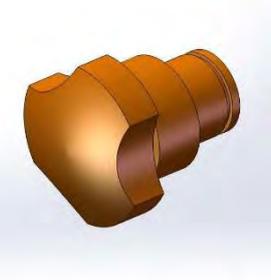
6. MOST IMPORTANT SPARE PARTS

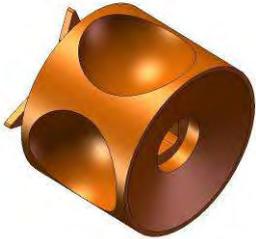
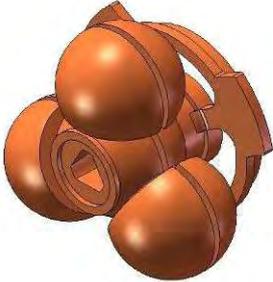
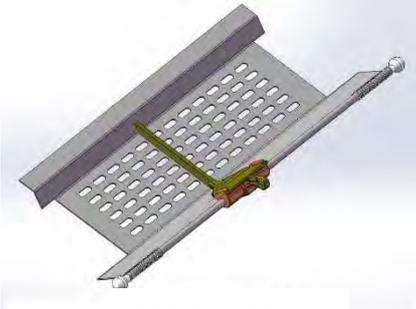
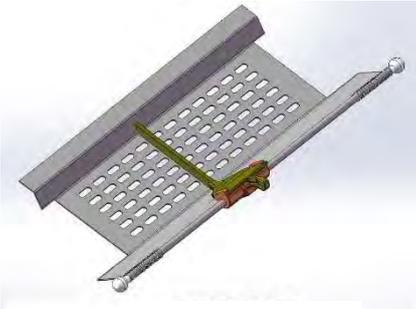
 <p>800163002</p>	<p>Peel remover left</p> <p>Art. No. 800.163.002</p>
 <p>800163102</p>	<p>Peel remover right</p> <p>Art. No. 800.163.102</p>
 <p>800163002</p> <p>800445007</p> <p>800482007</p> <p>700789007</p> <p>800475007</p> <p>800211033</p> <p>800163040</p>	<p>Left peel remover compl. with brackets and screws</p> <p>Art. No. 800.163.040</p>

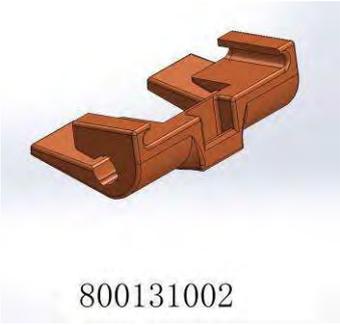
 <p>800445007 800482007 700789007 800211033 800163102 800475007</p> <p>800163140</p>	<p>Right peel remover compl. with brackets and screws</p> <p>Art. No. 800.163.140</p>
 <p>500108032</p>	<p>Knife Up&Down System</p> <p>Art No. 500.108.032</p>
 <p>500109002</p>	<p>Knife guide</p> <p>Art No. 500.109.002</p>
 <p>500111022</p>	<p>Cross holder knob</p> <p>Art. No. 500.111.022</p>

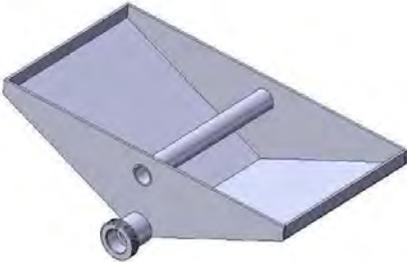
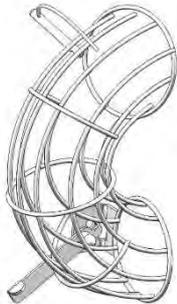
 <p>500258013</p>	<p>Cross holder</p> <p>Art. No. 800258013</p>
	<p>Cross holder bolt</p> <p>Art. No. 500.212.023</p>
 <p>500213023</p>	<p>Crossholder-Screw</p> <p>Art. Nr. 500.213.023</p>
 <p>500280000</p>	<p>Elektronic Box</p> <p>Art. no. 500.280.000-V2</p>

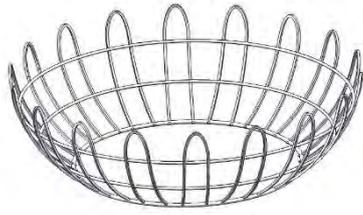
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 <p>800173010</p>	<p>Frontcover complete</p> <p>Art. no. 800.173.010</p>
 <p>800172050</p>	<p>Side chute front cover</p> <p>Art. Nr. 800.172.050</p>
 <p>800257020</p>	<p>Double plate complete</p> <p>Art. Nr. 800257020</p>

 <p>800157002</p>	<p>Screw Front-Cover series 8000</p> <p>Art. No. 800.157.002</p>
 <p>800137002</p>	<p>Front cover fixation nut</p> <p>Art. No. 800.157.002</p>
 <p>800158010</p>	<p>Juice tank complete with cover and tap</p> <p>Art. No. 800.158.010</p>
 <p>800165000</p>	<p>Juice tank tap complete</p> <p>Art. No. 800.165.000</p>

 <p>800160022</p>	<p>Upper Press Element</p> <p>Art. No. 800.160.022</p>
 <p>800161052</p>	<p>Lower Press Element</p> <p>Art. No. 800.161.052</p>
 <p>800254030</p>	<p>MTS-System 8000 XB ADV</p> <p>Art. Nr. 800.254.030</p>
 <p>800255030</p>	<p>MTS-System 8000 SB ADV</p> <p>Art. Nr. 800.255.030</p>

 <p>800131002</p>	<p>MTS-Pusher support</p> <p>Art. No. 800.131.002</p>
 <p>800256003</p>	<p>MTS-Pusher</p> <p>Art. No. 800.256.003</p>
 <p>500299003</p>	<p>Screw MTS-System</p> <p>Art. No. 500.299.003</p>
 <p>500287003</p>	<p>Spring MTS-System</p> <p>Art. No. 500.287.003</p>

 <p>800237SB13</p>	<p>Fine sieve SB</p> <p>Art. No. 800.237.SB13</p>
 <p>800227SB3</p>	<p>Fruit sieve support SB</p> <p>Art. No. 800.227.SB3</p>
 <p>800232XB3</p>	<p>Fruit sieve support 8000XB</p> <p>Art. No. 800.232.XB3</p>
 <p>800208053</p>	<p>Feeder tube 8000 ADV series</p> <p>Art. No. 800.208.053</p>



800200043

Fruit basket 8000 ADV series

Art. No. 800.200.043



800224093

Peel bucket 8000 ADV series

Art. No. 800.224.293

SB-TAP



Magnet ring tap Citrocas

Art. No.: 600600001-11



Pressure spring DF

Art. No.: 1045003-3



Start button incl. magnet

Art. No.: 1024010



SB-TAP Upper part
Art. No.: 1045003-CN



SB-TAP Lower part
Art. No.: 1045003-SB



SB-TAP complete
Art. No.: 1045063