



# Instruction Manual & Documentation

Version: 29.12.2023

Citrocasa Fantastic M/AS Advance  
Citrocasa Fantastic M/SB Advance

Art.No.: 60.000 Version 11 ADV  
Art.No.: 60.500 Version 11 ADV



*Fantastic M/AS Advance*



*Fantastic M/SB Advance*

When ordering spare parts, be sure to mention machine type, article and serial number.

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# Contents

<b>1. IMPORTANT GENERAL INFORMATION .....</b>	<b>3</b>
1.1. IMPORTANT INFORMATION .....	5
<b>2. TECHNICAL SPECIFICATIONS .....</b>	<b>5</b>
<b>3. OPERATING INSTRUCTIONS .....</b>	<b>6</b>
3.1. FIRST STEPS .....	6
3.2. CHOICE OF THE DISPLAY LANGUAGE .....	8
3.3. OPERATING THE MACHINE .....	9
3.3.1. Operation of Citrocasa Fantastic M/SB.....	10
3.3.2. Operation of Citrocasa Fantastic M/AS .....	12
3.4. CLEANING INSTRUCTION .....	20
<b>4. TROUBLESHOOTING .....</b>	<b>29</b>
<b>5. CERTIFICATES .....</b>	<b>31</b>
<b>6. MOST IMPORTANT SPARE PARTS .....</b>	<b>44</b>

# 1. IMPORTANT GENERAL INFORMATION

This manual refers to the following model from Citrocasas:

**Art.No.: 60.000**

**Fantastic M/AS Advance Version 11 ADV**

**Art.No.: 65.500**

**Fantastic M/SB Advance Version 11 ADV**

The technical data of the Citrocasas commercial Orange juicers (tension, frequency and other data) is located on the identification plate, which is both on the back page of this operating/instruction manual as well as on the equipment itself.

- For all technical questions, please refer to your official dealer or official customer service representative and mention the article and serial number of your machine which can be found on the rear side of the machine.
- Clean all areas and parts of the machine which come into contact with fruit or juice **before initial operation** as shown in the cleaning instruction.
- Before cleaning the machine, making any repairs or maintenance, it is obligatory to follow these instructions:
  1. Operate machine until no more fruits are left in the pressing area.
  2. Switch off machine according to specification of the instruction manual (depending on the machine type: by automatically stop, by pushing ON/OFF button of the machine or by releasing SB tap) and remove all remaining fruits or parts of the fruits manually of the pressing area and/or machine.
  3. Finally switch off main power of the machine and unplug machine from power supply.
- Citrocasas meets the necessary measures for a selective disposal of the devices brought on the market and provides for an environmentally friendly subsequent treatment. Please dispose of your machine in a proper way by contacting your official dealer/supplier.
- Our machines are certified and in accordance with the **CE, GS, NSF** and **TUV** safety standards.
- Before operating the machine for the first time, we ask you to please read the instruction manual carefully.
- For safety reasons, only authorized personal are allowed to make any repairs or changes on the machine. Also, no protection or safety equipment is to be changed, removed or tampered with.
- Due to the fact that no adjustments on the machine are necessary, we ask you to not open the inside of the machine at any time.
- Only authorized service technicians are permitted to make any repairs to the inside of the machine.

- In case of damage to the machine, we ask you to either contact CITROCASA directly or contact your dealer who supplied you with the machine.
- Before cleaning the machine, always unplug the machine from its power supply
- Only use original spare parts and accessories from Citrocasea.
- We give our best effort to provide you with a maximum amount of information in this document. Should you need further information, we ask you to contact us or your dealer. We will be glad to answer any questions you may have.
- In our constant efforts to better our products, we reserve the right to make any changes to this instruction manual without prior notice.
- Should you have any suggestions to improvement, questions or comments, please feel free to contact us with the contact information provided below:



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 Tel.: +43-732-75 01 73-0  
 Fax: +43-732-75 01 73-24  
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***This unit can be used by children aged 8 years and above and persons with reduced physical, sensory or mental capabilities or lack of experience and knowledge when they have been given supervision or instruction concerning the safe use of the device and understand the resulting risks. Do not let children play with this device. Cleaning and user maintenance must not be carried out by children without supervision.***

***If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.***

***Care is needed when handling the cutting blade during cleaning.***

***The machine must not be cleaned with a water jet.***



***Correct Disposal of this product:***

This marking indicates that this product should not be disposed with other household wastes throughout the EU. To prevent possible harm to the environment or human health from uncontrolled waste disposal, recycle it responsibly to promote the sustainable reuse of material resources. To return your used device, please use the return and collection systems or contact the retailer where the product was purchased. They can take this product for environmental safe recycling.

## 1.1. IMPORTANT INFORMATION

**In order to ensure a proper functioning of the machine and in order to avoid injury, we ask you to please follow the following points:**

1. The fastening screws of the cross holder cannot be loose or missing.
2. Do not place any foreign objects in the machine as this may cause unnecessary damage.
3. Should machine blockage occur, it is important to disconnect the machine from its power supply, only then is the front cover to be removed in order to remove orange peels.
4. Never try to remove blockages while the machine is operating. This could lead to serious injury.
5. Due to the fact that the peel removers and the knife are important functional parts of the machine, ensure that these parts are mounted carefully and correctly.

## 2. TECHNICAL SPECIFICATIONS

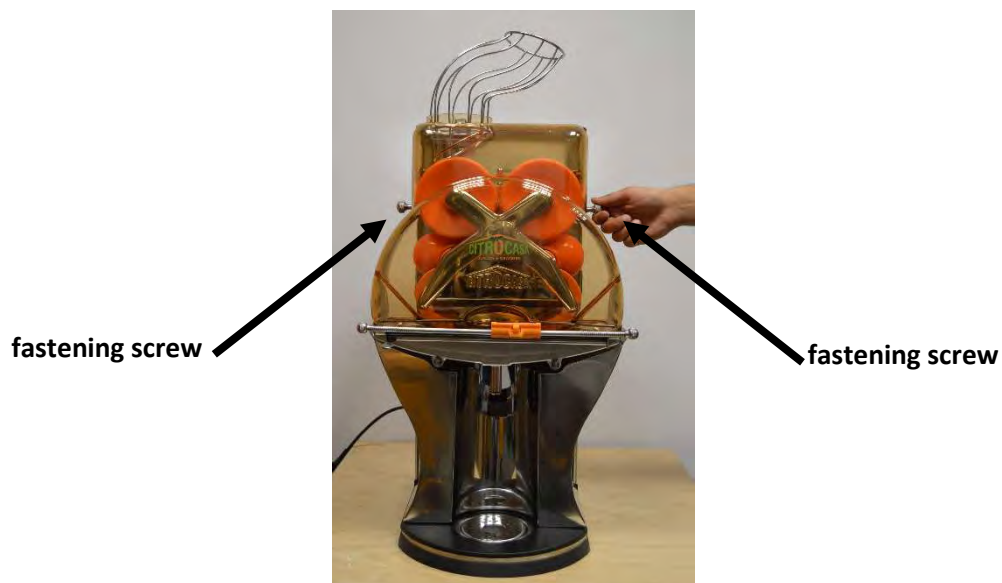
MODEL	Fantastic M/SB Fantastic M/AS
Fruits per minute	30 pieces
Measurements	78x38x55,5
Net weight (in kg)	43,5 kg
Gross weight (in kg)	46 kg
Power supply	230V/50-60Hz
Power	0,20 kW
Fuse Protection	1px1
Optimum fruit size	65 to 78 mm

## 3. OPERATING INSTRUCTIONS

### 3.1. FIRST STEPS

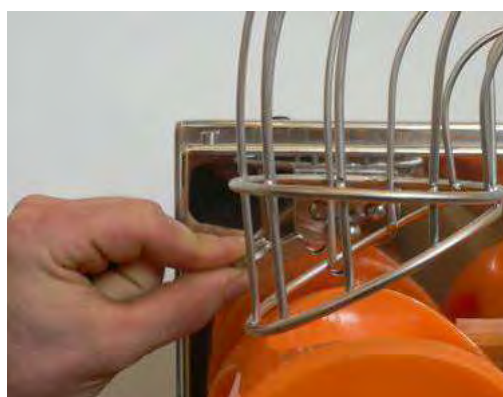
In order to achieve an optimum operation of the machine, please follow the below-mentioned steps carefully.

- After unpacking and positioning the machine on a level surface, remove the front cover by unscrewing the 2 fastening screws shown in **Picture 1**. Lift the front cover out of its anchoring to expose the pressing system.



Picture 1

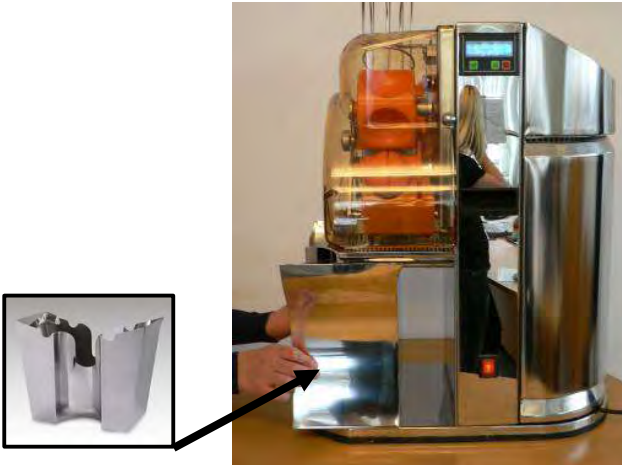
- Attach the supply tunnel by mounting it onto the support plate and secure the fixation lever (see **Picture 2**).



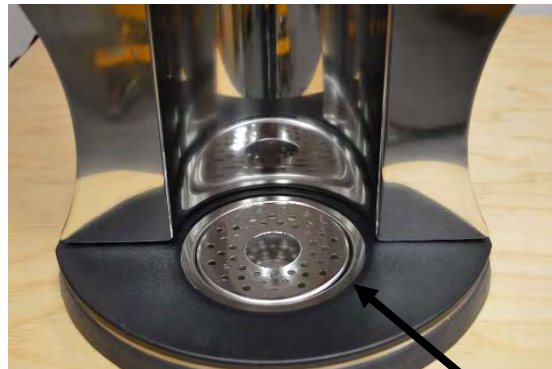
Picture 2



- Place the peel basket and the drip cup as shown in **Picture 3** & **Picture 4**.



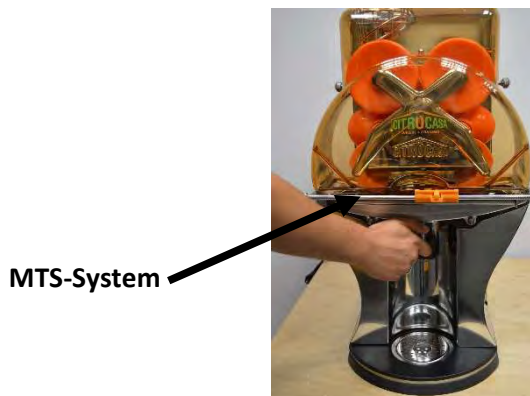
Picture 4



Picture 3

drip cup

- Make sure that the MTS-System is in its proper position and that the front cover is closed (see **Picture 5** & **6**).



Picture 6



Picture 5

- Ensure that the voltage is identical with that shown on the identification plate.
- Plug the machine into a standardized and grounded power supply socket. Switch on the main power switch located at the side of the machine. (Red control lamp lights up, see **Picture 7**)



Picture 7

## 3.2. CHOICE OF THE DISPLAY LANGUAGE

It is possible to choose between 7 different display languages:


- English
- German
- Spanish
- French
- Italian
- Polish
- Portuguese

**Please follow the points below, to choose your required display language:**

- **Picture 8:** Switch on the main power switch located at the side of the machine. The control lamp lights up.

**Picture 9:** No. 1: Select with the -button/ FUNC-button the menu item “Choose language”

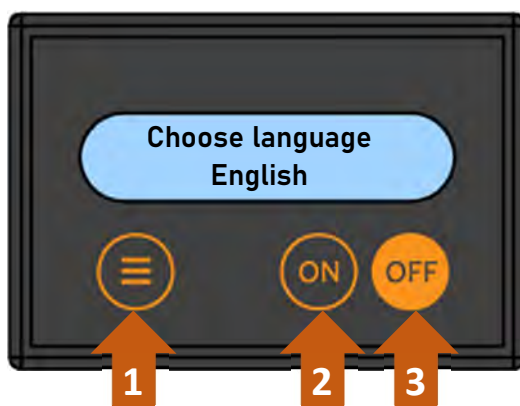
- **Picture 9:** No. 2 & 3: Select your required language by pressing the ON and OFF-Button together.

- **Picture 9:** No. 1: Afterwards select with the -button/ FUNC-button the required menu item. Due to this fact the display language is stored.



Picture 8

**Fantastic M/AS & M/SB**

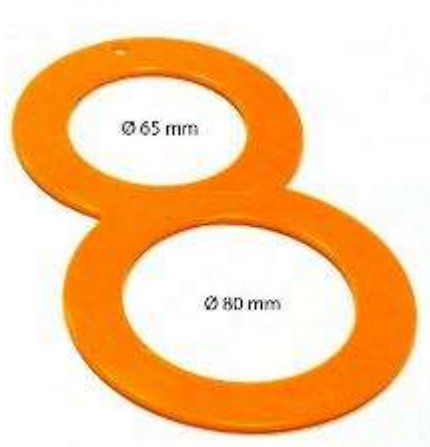


Picture 9



### 3.3. OPERATING THE MACHINE

- Fill the supply tunnel with oranges. Do not use fruits larger than 80mm in size. **To make sure that the machine works properly, use fruits between 65 – 78 mm in diameter.** (Picture 10 & 11)



Picture 10




Picture 11

## Operation of Citrocasa Fantastic M/SB

Place a glass or another container under the juice outlet. To begin the pressing procedure, follow the instructions mentioned below:

### Self-Service Mode:

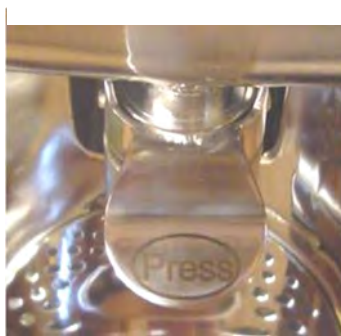
- **Picture 12:** Switch on the main power switch located at the side of the machine.  
The red control lamp lights up.
- **Picture 13:** No. 1 -button/ FUNC-button: Select the self-service mode by pressing this button.  
„Self service Push “Press”“ is indicated on the display.
- **Picture 14:** Stop and start the machine by pressing the self-service button. (SB-tap)



Picture 12




Picture 13



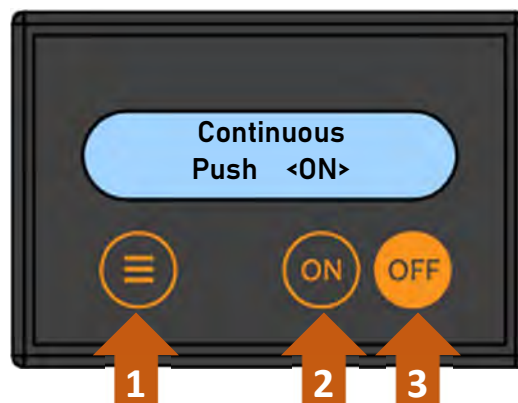
Picture 14

## Continuous Mode:

- **Picture 15:** Switch on the main power switch located at the side of the machine.  
The red control lamp lights up.
- **Picture 16:** No. 1 -button/ FUNC-button: Select the continuous mode by pressing this button.  
„Continuous Push “ON”“ is indicated on the display.
- **Picture 16:** No. 2 ON button: Start pressing (continuous mode)
- **Picture 16:** No. 3 OFF button: Stop pressing (continuous mode)



Picture 15




Picture 16

### 3.3.1. Operation of Citrocasa Fantastic M/AS

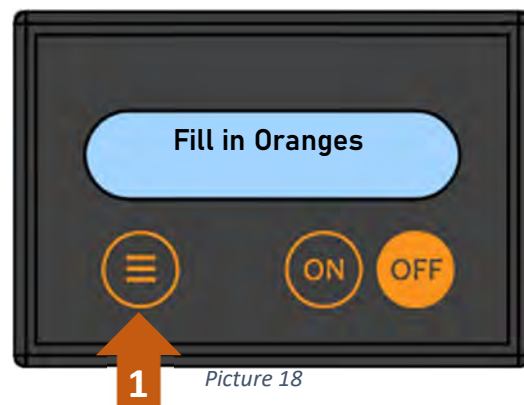
Place a glass or another container under the juice outlet. To begin the pressing procedure, follow the instructions mentioned below:

#### Auto-Start Mode

- **Picture 17:** Switch on the main power switch located at the side of the machine.  
The red control lamp lights up.
- **Picture 18:** No. 1 -button/ FUNC-button: Select the auto-start mode by pressing this button.  
„Fill in oranges“ is indicated on the display.
- **Picture 19:** The machine starts pressing as soon as oranges are fed into the supply tunnel and it stops automatically as soon as there are no more fruits in the supply tunnel left.



Picture 17




Picture 18

Fruit detection sensor



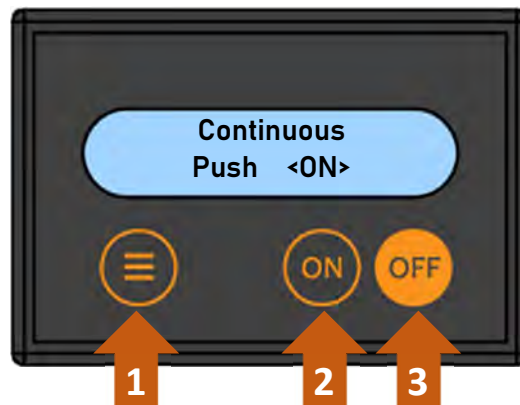
Picture 19

## Continuous Mode:

- **Picture 20:** Switch on the main power switch located at the side of the machine. The red control lamp lights up.
- **Picture 21:** No. 1  -button/ FUNC-button: Select the continuous mode by pressing this button. „Continuous Push “ON”“ is indicated on the display.
- **Picture 21:** No. 2 ON button: Start pressing the fruits (continuous mode)
- **Picture 21:** No. 3 OFF button: Stop pressing the fruits (continuous mode)




Picture 20



Picture 21

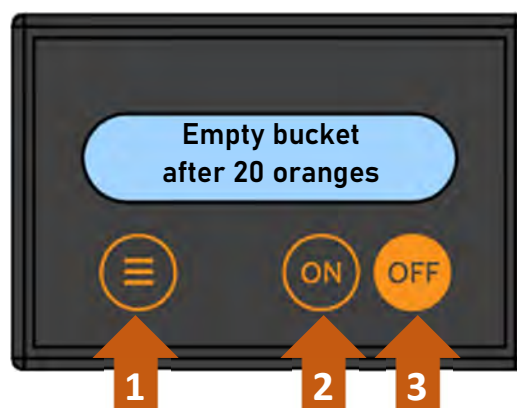
## Intelligent stop function

It is possible to adjust the machine that it stops after a certain amount of oranges → Peel bucket full! Please find the description below:

- **Picture 22:** Switch on the main power switch located at the side/rear of the machine. The control lamp lights up.
- **Picture 23:** No.1: Select the function “Empty bucket after “xx” oranges” with the -button/ FUNC-button
- **Picture 23:** No.2/3: Adjust the amount of oranges after the machine should stop with the ON-button and OFF-Button -.
- Start the machine in the desired mode.
- As soon as the machine has reached the adjusted amount of oranges, it stops, beeps 5 times and will be locked!
- **Picture 23:** No.3: To unlock the machine empty the peel bucket and press the OFF-Button for 5 sec.
- Afterwards the machine can be started again.



Picture 22



Picture 23



## **Attention**

- **Switch off intelligent stop function**  
To switch off the intelligent stop function please adjust to 00 oranges!
- **Switch on intelligent stop function (adjusted orange changed from 00 – XX)**  
Adjust the amount of pressed oranges – start the machine and press one orange – Machine stops automatically – Press OFF-button 5 sec – amount of oranges is saved!

## **Recommended adjustment regarding the intelligent stop function:**

### **Fantastic series**

Peel bucket	Recommended adjustments
Peel bucket waisted	25 oranges
Peel bucket straight	30 oranges
Cabinet/Countertop installation kit	150 oranges



### Lock/Unlock function of the display


It is possible to lock the display that the adjusted mode cannot be changed unintentionally. Please find the description below:

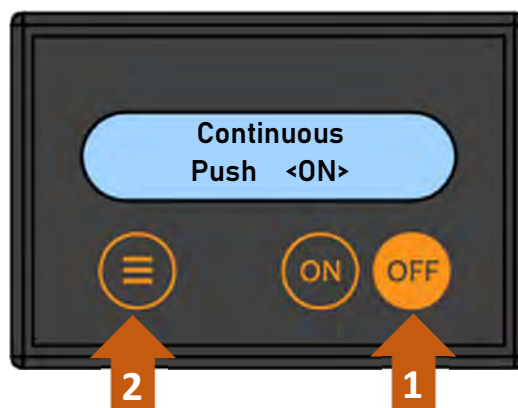
- **Picture 24:** Switch on the main power switch located at the side/rear of the machine. The control lamp lights up.



Picture 24



### Lock display

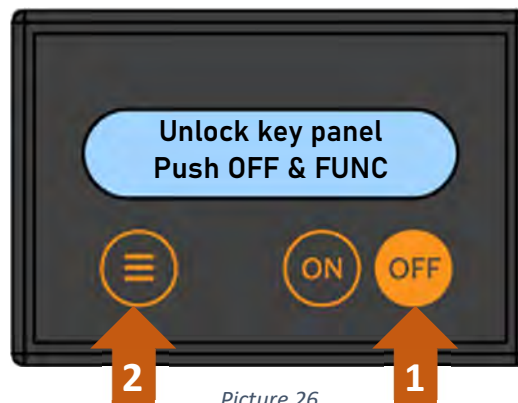
- **Picture 25:** No.2: Adjust the desired display function
- **Picture 25:** No.1+2: Press the OFF-Button + -button/ FUNC-button → Display locked



Picture 25


The display is locked and the set mode cannot be changed unintentionally.

If the -button/ FUNC-button is pressed the display shows how to unlock the display - “Unlock key panel Push OFF & ”




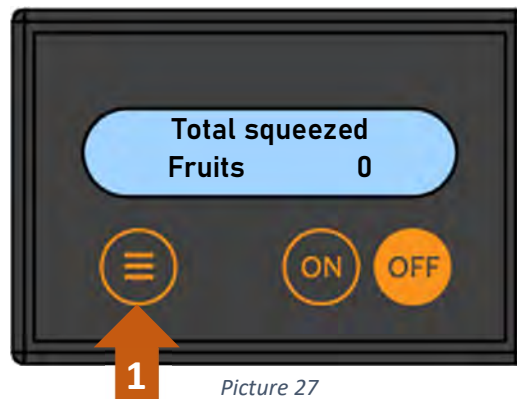
Picture 26

### Unlock display


- **Picture 26:** No.1+2: Press the OFF-Button + -button/ FUNC-button → Display unlocked

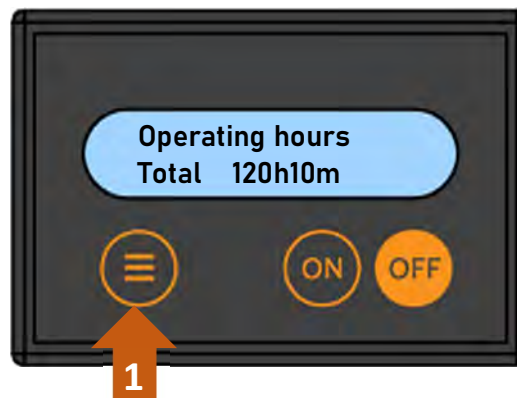
### Display Function – Amount of pressed oranges

- **Picture 27:** No. 1 -button/ FUNC-button: Press this function button to indicate the total number of pressed fruits.




### Display Function – Operation time

- **Picture 28:** No. 1 -button/ FUNC-button: Press this function button to indicate the total operating time.



### Factory mode (Only for technician)

The factory mode is used to adjust different parameters of the machine. This function should only be used from technician and is locked with a password.

- **Picture 29:** No.1: To skip the factory mode press the -button/ FUNC-button



Picture 29

### 3.4. CLEANING INSTRUCTION

**In order to clean the machine properly, please follow the instructions below:**

The below-mentioned cleaning steps are to be completed at least twice every 24 hours.

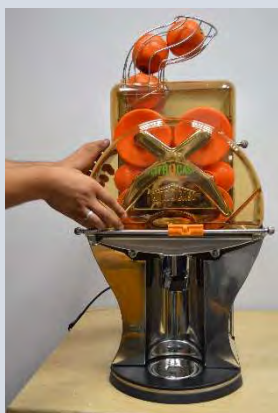
**IMPORTANT:** Before cleaning the machine, ensure that the machine is disconnected from power (unplug the machine).



1. Either press the oranges remaining in the supply tunnel or remove them by hand.



2. Loosen the front cover screws (left and right).



3. Remove the front cover:  
Pull the lower part of the front cover slightly towards the front. Then lift the cover away from the retaining bolts.

Clean the hood with water (30 – 50°C) and a cleaning cloth to remove any juice and fruit pulp residues. Rinse thoroughly with water (30 – 50°C). Dry with disposable tissues.

**CAUTION:** Do not clean in a dishwasher!



4. Unscrew the cross holder screw.

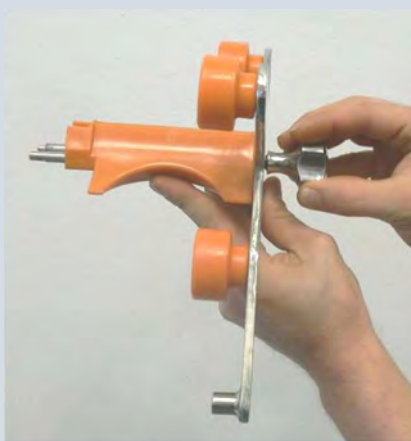


5. Pull out the cross holder.



6. Separate the knife guide from the cross holder by pulling out the cross holder screw.  
(3 individual parts: cross holder, knife guide, screw)

**Caution:** When reinstalling the knife make sure that it rests in the correct position and that the screw is properly tightened by hand.



**In case of disregard, either the blade system or the upper pressing units of the machine might get damaged.**

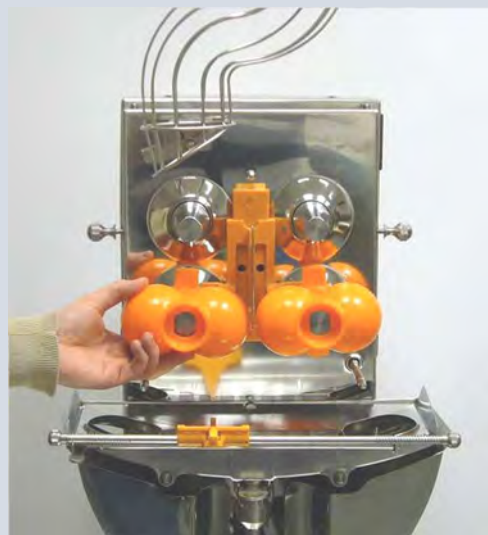


**7. Remove the peel removers (right and left).**



**8. Remove the upper pressing units (right and left).**





9. Remove the lower pressing units (right and left).



10. Lift the knife and pull it out.



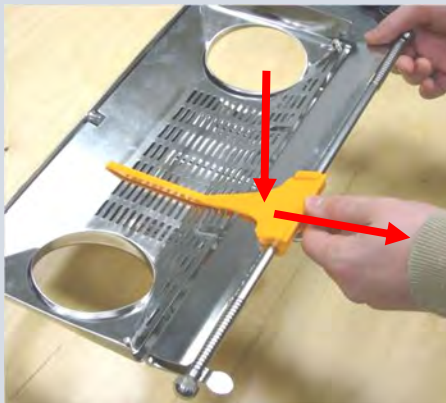
11. Unclamp the fixation lever of the feeder and remove the supply tunnel.



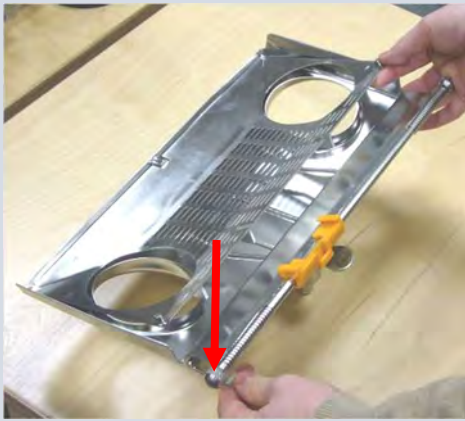
12. Remove the front plate / double cover.



13. Pull out the MTS-System.



14. Remove the MTS-Pusher. Press the fixation clip and pull out the pusher.



15. Press the lifting lever to Remove the fruit sieve from the fruit sieve supporter.



16. Remove the peel basket.



17. Remove the drip cup.



18. Remove the sieve from the cup.

**Place all mentioned parts (with the exception of the acrylic front cover) in a dishwasher or clean them thoroughly by hand!**



12. Clean the housing. The machine must not be cleaned by means of a water jet but with a wet cloth and clear water only. Wipe clean with a cleaning cloth and dry with a disposable tissue.

Re-Mount all parts after cleaning in the opposite order of removal.

Ensure that all parts are correctly mounted and tightened!

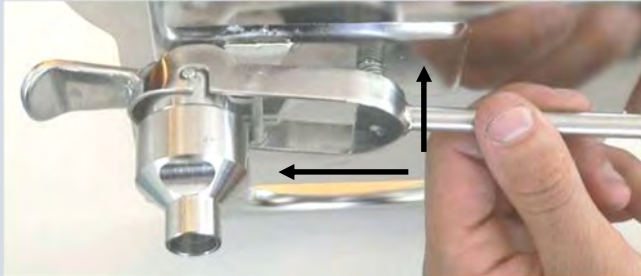
We recommend to clean the machine twice within 24 hours.

**PLEASE NOTE:**

- **DO NOT** clean the acrylic front cover in the dishwasher. Cleaning the front cover is to be done by hand with warm water and disposable drying tissues.
- **DO NOT** use any abrasive materials or decalcifying agents.

## Cleaning self-service tap

### Disassembly of the self-service tap



1. Press the supporter of the tap upwards and push it towards the front accordingly.



2. Pull the lower part of the tap downwards.

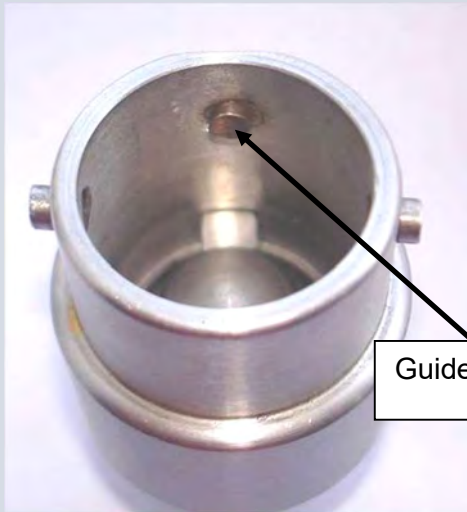


3. Press the supporter upwards, then push the supporter backwards in order to separate it from the supporter.



4. Clean the fruit juice passage of the fruit sieve and the tap bottom properly.
5. Clean the complete tap (upper part removed from the lower part) in a dishwasher or, alternatively, thoroughly rinse the tap in a sink.

### Assembly of the self-service tap



6. Re-mount all parts after cleaning in the opposite order.

**Caution:**

Please make sure that the guide bolt of the lower part of the tap faces the rear when re-assembling.



## 4. TROUBLESHOOTING


PROBLEM	POSSIBLE CAUSE	SOLUTION
The machine is not working	Check if machine is plugged into power outlet	Connect to power source
	No electricity from power outlet	Check the power outlet for electricity
	Main switch off	Check if main switch on the side of machine is switched on.
	ON/OFF switch damaged	Contact your customer service representative.
	The press elements are blocked	Unplug the machine from its electricity source and remove the object which is blocking the machine in the press elements.
	Safety detectors are damaged.	Contact your customer service representative.
	Switching circuit is damaged	Contact your customer service representative.
Display shows "End position"	Magnet switch for the end position is damaged	Contact your customer service representative
Display shows "Feeder tube"	Feeder tube/Inlet tunnel mounted incorrectly	Mount the Feeder tube/Inlet basket according to the instruction manual.
Display shows "Cross holder"	Cross holder mounted incorrectly.	Mount the Cross holder according to the instruction manual.
Display shows "Fruit sieve supporter"	Fruit sieve supporter mounted incorrectly.	Mount the fruit sieve supporter according to the instruction manual.
Display shows "Front cover right"	Front cover mounted incorrectly.	Mount the front cover according to the instruction manual.
Display shows "Front cover left"	Front cover mounted incorrectly.	Mount the front cover according to the instruction manual.
Display show a error message, although all parts are mounted according to the instruction manual.	Security-Magnet is loosen or the magnet switch is damaged.	Contact your customer service representative.



PROBLEM	POSSIBLE CAUSE	SOLUTION
The machine has blocked often during the pressing process.	Power supply voltage is insufficient.	Check if the power supply coincides with that which is mentioned in the instruction manual.
	Switching circuit damaged	Contact your customer service representative.
Press elements are not synchronized	Gear wheel or axle is damaged	Contact your customer service representative.
You can hear the motor but the press elements are not turning.	Malfunction inside the machine	Contact your customer service representative.
The machine stops running periodically	Overload	Contact your customer service representative.
The machine stops often DISPLAY: OVER	Overload	Contact your customer service representative.

## 5. CERTIFICATES

<b>EG-Konformitätserklärung</b> <i>EC Declaration of Conformity</i>	
<b>Hiermit erklären wir,</b>	Citrocasa GmbH Industriezeile 47, A-4020 Linz, Austria
<p><i>We herewith declare,</i> dass die nachfolgend bezeichnete Maschine aufgrund ihrer Konzipierung und Bauart sowie in der von uns in Verkehr gebrachten Ausführung den einschlägigen grundlegenden Sicherheits- und Gesundheitsanforderungen der EG-Richtlinien entspricht. <i>that the following machine complies with the appropriate basic safety and health requirements of the EC Directive based on its design and type, as brought into circulation by us.</i></p>	
<p><b>Bei einer nicht mit uns abgestimmten Änderung der Maschine verliert diese Erklärung ihre Gültigkeit.</b> <i>In case of alteration of the machine, not agreed upon by us, this declaration will lose its validity</i></p>	
<b>Bezeichnung der Maschine:</b>	Elektrische Saftpresse
<b>Machine Description:</b>	
<b>Maschinentyp:</b>	6000XB, 6000XB AS, 7000SB, 7000XB, 8000XB, 8000SB, 8000SBCL, 8000SB-ATS POM
<b>Machine Type:</b>	8000SB ADV, 8000XB ADV, 8000SB-ATS ADV, 8000 eXpress, 8000 Connect Fantastic M/AS, Fantastic M/SB, Fantastic F/Digi, Fantastic F/SB, Fantastic M/SB ADV, Fantastic M/AS ADV, Fantastic F/SB ADV, Fantastic F/Digi ADV Fantastic IMpress, Fantastic eXpress, Fantastic Connect
<b>Handelsmarke:</b>	CITROCASA
<b>Trade name</b>	
<b>Maschinen-Nr.:</b>	N/A
<b>Serial Number</b>	
<b>Einschlägige EG-Richtlinien:</b>	EG-Maschinenrichtlinie 2006/42/EG
<b>Applicable EC Directives:</b>	EC Machinery Directive: 2006/42/EC EG-Niederspannungsrichtlinie 2014/35/EG EC Low Voltage Directive: 2014/35/EC EG-Richtlinie über elektromagnetische Verträglichkeit (EMV) 2014/30/EG EC Directive of Electromagnetic Compatibility 2014/30/EC RoHS Richtlinie: 2011/65/EU RoHS Directive: 2011/65/EU
<b>Angewandte harmonisierte Normen:</b>	EN 60335-1/A2:2019
<b>Applicable Harmonized Standards:</b>	EN 60335-2-64/A1:2002 EN 62233:2008 EN 55014-1/-2:2021 EN 55014-2:2021 EN 61000-3-2:2019 EN 61000-3-3:2013
<b>Dokumentationsbevollmächtigter :</b>	
<b>Authorized person for the compilation of the technical documentation :</b>	
<b>Herstellerunterschrift/Datum:</b>	
<b>Authorized Signature/Date/ Place:</b>	
<b>Angaben zum Unterzeichner:</b>	
<b>Title of Signatory:</b>	



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2023-05-15  
Product Manager

*General Manager*

# NSF International

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RECOGNIZES

Citrocasa GmbH

Austria

AS COMPLYING WITH NSF/ANSI 8, 169 AND ALL APPLICABLE REQUIREMENTS.  
PRODUCTS APPEARING IN THE NSF OFFICIAL LISTING ARE  
AUTHORIZED TO BEAR THE NSF MARK.



ISO/IEC 17025  
Product Certification Body  
ANSI

Certification Program  
Accredited by the  
American National  
Standards Institute



Certification Program  
Accredited by the  
Standards Council  
of Canada

This certificate is the property of NSF International and must be returned upon request. This certificate remains valid as long as this client has products in NSF's Official Listings for the referenced standards. For the most current and complete Listing information, please access NSF's website ([www.nsf.org](http://www.nsf.org)).

July 17, 2019

Certificate# C0034229 - 04

Sarah Krol

Global Managing Director, Food Safety Product Certification



Product Service

# CERTIFICATE

No. Z1A 067352 0037 Rev. 04

**Holder of Certificate:** Citrocasa GmbH  
Industriezeile 47  
4020 Linz  
AUSTRIA

**Certification Mark:**



**Product:** Citrus juicer  
Commercial Orange Juicer

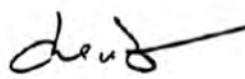
**Tested according to:** EN 60335-2-64:2000/A1:2002  
EN 60335-1:2012/A15:2021  
EN 62233:2008  
AfPS GS 2019:01 PAK  
EK1 527-12 Rev. 2

With this certificate, in its capacity as a notified GS body, TÜV SÜD Product Service GmbH issues the GS Mark to the named certificate holder for the declared product with the named model designation in accordance with section 20 ProdSG (German Product Safety Act). The product meets the safety and health requirements of section 20 (3) ProdSG. The manufacturer is reminded of their obligations in accordance with section 24 ProdSG. The certification marks shown above can be affixed on the product. It is not permitted to alter the certification marks in any way. In addition, the certificate holder must not transfer the certificate to third parties. This certificate is valid until the listed date, unless it is cancelled earlier. All applicable requirements of the testing and certification regulations of TÜV SÜD Group have to be complied. For details see: [www.tuvsud.com/ps-cert](http://www.tuvsud.com/ps-cert)

**Test report no.:** 704010834204-11

**Valid until:** 2028-07-18

**Date,** 2023-07-20

  
( Bin Chen )



Product Service

# CERTIFICATE

No. Z1A 067352 0037 Rev. 04

## Model(s):

1) 7000SB;  
2) Fantastic M/SB Advance, Fantastic M/AS Advance,  
Fantastic F/SB Advance, Fantastic F/Digi Advance,  
Fantastic F/Digi-ATS Advance,  
Fantastic F/SB-ATS Advance, Fantastic Connect,  
Fantastic eXpress, Fantastic iMpress;  
3) 8000SB, 8000SB Advance, 8000XB Advance,  
8000SB-ATS Advance, 8000SB-ATS Connect,  
8000SB-ATS, 8000SB-ATS POM, 8000 Connect,  
8000 eXpress

## Parameters:

Rated voltage: 230V  
Rated frequency: 50/60Hz  
Rated input power: 1) 150W;  
2) 200W;  
3) 280W  
Protection class: I  
Degree of protection: IPX1

ZERTIFIKAT ◆ CERTIFICATE ◆ 認證證書 ◆ CERTIFICADO ◆ CERTIFICAT





Product Service

## Attestation of Conformity

No. N8A 067352 0039 Rev. 04

**Holder of Attestation:** Citrocas GmbH

Industriezeile 47  
4020 Linz  
AUSTRIA

**Product:** Citrus juicer  
Commercial Orange Juicer

**Model(s):**  
1) 7000SB;  
2) Fantastic M/SB Advance, Fantastic M/AS Advance,  
Fantastic F/SB Advance, Fantastic F/Digi Advance,  
Fantastic F/Digi-ATS Advance,  
Fantastic F/SB-ATS Advance, Fantastic Connect,  
Fantastic eXpress, Fantastic iMpress;  
3) 8000SB, 8000SB Advance, 8000XB Advance,  
8000SB-ATS Advance, 8000SB-ATS Connect,  
8000SB-ATS, 8000SB-ATS POM, 8000 Connect,  
8000 eXpress

**Parameters:**

Rated voltage: 230V  
Rated frequency: 50/60Hz  
Rated input power: 1) 150W;  
2) 200W;  
3) 280W  
Protection class: I  
Degree of protection: IPX1

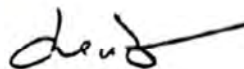
**Tested  
according to:**

EN 60335-2-64:2000/A1:2002  
EN 60335-1:2012/A15:2021  
EN 62233:2008

This Attestation of Conformity is issued on a voluntary basis according to the Low Voltage Directive 2014/35/EU relating to electrical equipment designed for use within certain voltage limits. It confirms that the listed equipment complies with the principal protection requirements of the directive and is based on the technical specifications applicable at the time of issuance. It refers only to the particular sample submitted for conformity assessment. For details see: [www.tuvsud.com/ps-cert](http://www.tuvsud.com/ps-cert)

**Test report no.:** 704010834204-11

**Date,** 2023-07-20

  
( Bin Chen )

Page 1 of 1

This Attestation does not replace the regulatory EU Declaration of Conformity (DoC) and does not allow for CE marking. After preparation of the necessary documentation and establishing compliance to requirements of all applicable directives, the manufacturer may sign a DoC and apply the CE marking. The DoC is issued under the sole responsibility of the manufacturer.



TÜV SÜD Product Service GmbH • Ridlerstraße 65 • 80339 Munich • Germany

ATTESTATION

ATTESTATO

ATESTACIÓN

BESCHEINIGUNG

ATTESTATION



Product Service

# Attestation of Conformity

No. M8A 067352 0038 Rev. 04

**Holder of Attestation: Citrocasa GmbH**

Industriezeile 47  
4020 Linz  
AUSTRIA

**Product:** Citrus juicer  
**Commercial Orange Juicer**

**Model(s):** 1) 7000SB;  
2) Fantastic M/SB Advance, Fantastic M/AS Advance,  
Fantastic F/SB Advance, Fantastic F/Digi Advance,  
Fantastic F/Digi-ATS Advance,  
Fantastic F/SB-ATS Advance, Fantastic Connect,  
Fantastic eXpress, Fantastic iMpress;  
3) 8000SB, 8000SB Advance, 8000XB Advance,  
8000SB-ATS Advance, 8000SB-ATS Connect,  
8000SB-ATS, 8000SB-ATS POM, 8000 Connect,  
8000 eXpress

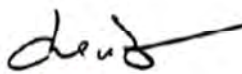
**Parameters:** Rated voltage: 230V  
Rated frequency: 50/60Hz  
Rated input power: 1) 150W; 2) 200W; 3) 280W  
Protection class: I  
Degree of protection: IPX1

**Tested according to:** EN 60335-2-64:2000/A1:2002  
EN 60335-1:2012/A15:2021  
EN 62233:2008

This Attestation of Conformity is issued on a voluntary basis according to Council Directive 2006/42/EC relating to machinery. It confirms that the listed equipment (not Annex IV equipment) complies with the principal protection requirements of the directive and is based on the technical specifications applicable at the time of issuance. It refers only to the particular sample submitted for conformity assessment. For details see: [www.tuvsud.com/ps-cert](http://www.tuvsud.com/ps-cert)

**Test report no.:** 704010834204-11

**Date,** 2023-07-20

  
( Bin Chen )

Page 1 of 1

This Attestation does not replace the regulatory EU Declaration of Conformity (DoC) and does not allow for CE marking. After preparation of the necessary documentation and establishing compliance to requirements of all applicable directives, the manufacturer may sign a DoC and apply the CE marking. The DoC is issued under the sole responsibility of the manufacturer.



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ATTESTATION

ATTESTATO

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ATTESTATION





# CERTIFICATE

No. U8U 067352 0027 Rev. 02

**Holder of Certificate:** Citrocasa GmbH

Industriezeile 47  
4020 Linz  
AUSTRIA

**Certification Mark:**

**Product:**

**Citrus juicer**  
**Commercial Orange Juicer**

This product was voluntarily tested to the relevant safety requirements referenced on this certificate. It can be marked with the certification mark above. The mark must not be altered in any way. This product certification system operated by TÜV SÜD America Inc. most closely resembles system 3 as defined in ISO/IEC 17067. Certification is based on the TÜV SÜD "Testing and Certification Regulations". TÜV SÜD America Inc. is an OSHA recognized NRTL and a Standards Council of Canada accredited Certification body.

**Test report no.:**

704010955002-06

Date, 2019-12-31

(Mingmin Fan)

( Mingmin Fan )

Page 1 of 2

TÜV SÜD America Inc. • 10 Centennial Drive • Peabody • MA 01960 • USA

TUV



# CERTIFICATE

No. U8U 067352 0027 Rev. 02

**Model(s):**

8000SB, 7000SB,  
8000SB Advance, 8000XB Advance, 8000SB-ATS Advance,  
Fantastic M/SB Advance, Fantastic M/AS Advance,  
Fantastic F/SB Advance, Fantastic F/Digi Advance,  
Fantastic F/Digi-ATS Advance, Fantastic F/SB-ATS Advance,  
8000SB-ATS Connect, 8000SB-ATS, Fantastic Connect, Fantastic eXpress

**Tested  
according to:  
Production  
Facility(ies):**

UL 763:2018

074146

### Parameters:

Rated voltage:  
Rated frequency:  
Rated input power:

115VAC-120VAC  
60Hz  
280W, 180W,  
280W, 280W, 280W,  
180W, 180W,  
180W, 180W,  
180W, 180W,  
280W, 280W, 180W, 180W

Protection class:  
Degree of protection:

IPX1



Product Service



## Attestation of Conformity

No. E8A 067352 0045 Rev. 04

**Holder of Certificate:** Citrocasa GmbH  
Industriezeile 47  
4020 Linz  
AUSTRIA

**Name of Object:** Citrus juicer  
Commercial orange juicer

This Attestation of Conformity is issued on a voluntary basis according to the Directive 2014/30/EU relating to electromagnetic compatibility. It confirms that the listed apparatus complies with all essential requirements of the directive and is based on the technical specifications applicable at the time of issuance. It refers only to the particular sample submitted for testing and certification. For details see: [www.tuvsud.com/ps-cert](http://www.tuvsud.com/ps-cert)

**Test report no.:** 708880834203-09

**Date,** 2022-08-08

*Linda Qiu*  
( Linda Qiu )

Page 1 of 2

After preparation of the necessary technical documentation as well as the EU Declaration of conformity the required CE marking can be affixed on the product. That Declaration of conformity is issued under the sole responsibility of the manufacturer. Other relevant EU-directives have to be observed.

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Product Service

## Attestation of Conformity

No. E8A 067352 0045 Rev. 04

### Model(s):

7000SB, 8000SB, 7000SBCL, 8000SBCL, 8000SB-ATS POM,  
8000SB Advance, 8000XB Advance, 8000SB-ATS Advance,  
Fantastic M/SB Advance, Fantastic M/AS Advance,  
Fantastic F/SB Advance, Fantastic F/Digi Advance,  
Fantastic F/Digi-ATS Advance, Fantastic F/SB-ATS Advance,  
8000 Connect, 8000 eXpress, Fantastic Connect,  
Fantastic eXpress, Fantastic iMpress

### Description of Object:

Rated input voltage: AC 230V  
Rated input frequency: 50/60Hz  
Rated input power: see model list  
Protection class: I

Model	Rated input power
7000SB	150W
8000SB, 8000SB-ATS POM 8000SB Advance, 8000XB Advance, 8000SB-ATS Advance	280W
7000SBCL	250W
8000SBCL	380W
Fantastic M/AS Advance, Fantastic M/SB Advance,  Fantastic F/Digi Advance, Fantastic F/SB Advance,  Fantastic F/Digi-ATS Advance, Fantastic F/SB-ATS Advance	200W
8000 Connect, 8000 eXpress	280W
Fantastic Connect, Fantastic eXpress, Fantastic iMpress	200W

### Tested according to:

EN IEC 55014-1:2021  
EN IEC 55014-2:2021  
EN IEC 61000-3-2:2019/A1:2021  
EN 61000-3-3:2013/A2:2021

Page 2 of 2

After preparation of the necessary technical documentation as well as the EU Declaration of conformity the required CE marking can be affixed on the product. That Declaration of conformity is issued under the sole responsibility of the manufacturer. Other relevant EU-directives have to be observed.

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TÜV®

**ISEGA**  
Cert GmbH Aschaffenburg

**Dr. Ralph Derra**  
Öffentlich bestellter und vereidigter Sachverständiger für  
Verpackungsmaterialien, Boden- und Luftanalysen;  
Sachverständiger in der Wasseranalytik

15 December 2023  
Dr. Dr/Be-ol

**UNBEDENKLICHKEITSERKLÄRUNG  
CERTIFICATE OF COMPLIANCE  
CERTIFICAT DE CONFORMITE**

eingetragen  
registered no.  
registré

61061 U 23

für  
for  
pour

Citrocasa GmbH  
Industriezeile 47  
4020 Linz  
Austria

Produkt  
Product  
Produit

Orange juicer

Citrocasa 6000  
Citrocasa 7000  
Citrocasa 8000 series  
Citrocasa Fantastic series

The orange juicers manufactured by the company mentioned above are used for the preparation of orange juice.

They were examined by us according to the

Methoden zur Untersuchung von Kunststoffen, soweit sie als Bedarfsgegenstände im Sinne des Lebensmittel- und Bedarfsgegenstandesgesetzes verwendet werden, einschließlich der 62. Mitteilung des BfR zur Untersuchung von Hochpolymeren, Bundesgesundheitsblatt 50, 524 (2007), Stand vom April 2007,

(Methods for testing plastics as far as they are used as consumer goods as defined by the Foodstuffs and Consumer Goods Act, including the 62<sup>nd</sup> memorandum of the BfR on the examination of high polymers, Bundesgesundheitsblatt 50, 524 (2007), state of April 2007),

for the composition as well as for the release of substances which might endanger health as well as to the

Page 1 of 3



ISEGA Cert GmbH Aschaffenburg  
15 December 2023

61061 U 23

Series of standards EN 1186, EN 13130 and CEN/TS 14234 "Materials and Articles in Contact with Foodstuffs – Plastics", current state,

for the migration behaviour.

The orange juicers are in compliance with the rules of the

Regulation (EC) No 1935/2004 of the European Parliament and of the Council of 27 October 2004 on materials and articles intended to come into contact with food and repealing Directives 80/590/EEC and 89/109/EEC, Official Journal of the European Union L 338/4 of 13.11.2004, lastly modified by article 5 of the Regulation (EU) 2019/1381 of 20 June 2019, Official Journal of the European Union L 231/1 of 6 September 2019, article 3, 1. (a) and (b),

as well as of the

Lebensmittel-, Bedarfsgegenstände- und Futtermittelgesetzbuch (Lebensmittel- und Futtermittelgesetzbuch - LFGB) in der Fassung der Bekanntmachung vom 15. September 2021 (BGBl. I S. 4253; 2022 I S. 28), zuletzt geändert durch Artikel 2 Absatz 6 des Gesetzes vom 20. Dezember 2022 (BGBl. I S. 2752), §§ 30 und 31,

(Foodstuffs, Consumer Goods and Animal Feed Code (Foodstuffs and Animal Feed Code - LFGB) in the version of the notification of 15 September 2021 (BGBl. I p. 4253; 2022 I p.28), last amended by article 2 paragraph 6 of the act of 20 December 2022 (BGBl. I p. 2752), §§ 30 and 31),

and meet the demands of the

Commission Regulation (EU) No 10/2011 of 14 January 2011 on plastic materials and articles intended to come into contact with food, Official Journal of the European Union L 12/1 of 15 January 2011, last amended by Commission Regulation (EU) 2023/1627 of 10 August 2023, Official Journal of the European Union L 201/4 of 11 August 2023,

with regard to the migration behaviour in case of application.

Thus, the **orange juicers Citrocasa 6000, Citrocasa 7000, Citrocasa 8000 series and Citrocasa Fantastic series** according to the sample device submitted may be used safely for the intended purpose.

This certificate of compliance represents the latest technical standard and is based on the certificate of compliance no. 56079 U 21 of 15 December 2021 in connection with a new evaluation of the products.

It has a validity of 2 years and consists of 3 pages.

Certification decision



The translation of the above stamps is given on page 3.  
La traduction des estampilles est donnée en page 3.

amtlich anerkannter Sachverständiger  
zur Untersuchung der Gegenproben von  
Lebensmittel- und Futtermittelproben, Papp-  
Kunststoffen, Glas, Keramik und  
sonstigen Materialien auf ihre  
Lebensmittel- und Futtermittel-  
Unbedenklichkeit

(Behrendt)  
Officially certified  
and authorized food  
chemist

Page 2 of 3

ISEGA Cert GmbH Aschaffenburg  
15 December 2023

61061 U 23



**Staatlich anerkannter Sachverständiger zur Untersuchung der Gegenproben von Verpackungsmitteln aus Papier, Pappe, Kunststoffen, Glas, Weißblech und sonstigen Metallverpackungen auf ihre lebensmittelrechtliche Unbedenklichkeit**

Dr. Ralph Derra

Authorized expert for the analyses of packaging materials, attested by the Chamber of Industry and Commerce.

Expert autorisé pour l'analyse des matériaux d'emballage, assermenté par la Chambre d'Industrie et de Commerce.

State registered expert for the analysis of contrasting samples of packaging materials of paper, board, plastics, glass, tin plate and other metallic packaging materials as to their suitability for use with foodstuffs.

Expert public pour l'étude du contrôle des contre-échantillons d'emballages de papier, cartons, plastiques, verre, fer-blanc et d'autres emballages métalliques concernant leur conformité alimentaire.



Dr. Ralph Derra






Authorized expert for the analyses of soil and air, attested by the Aschaffenburg Chamber of Industry and Commerce.

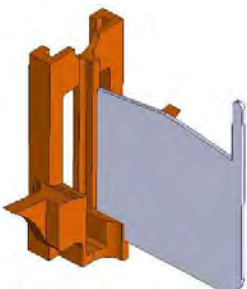

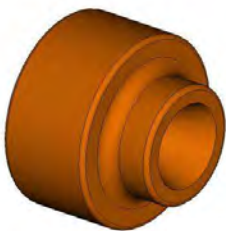

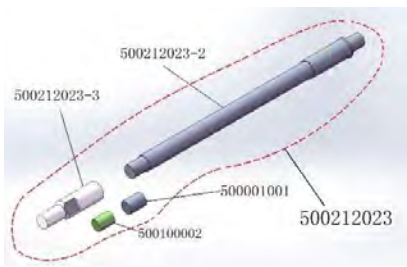
Expert autorisé pour l'analyse du sol et de l'air, assermenté par la Chambre d'Industrie et de Commerce d'Aschaffenburg.

Die Rücklagen des untersuchten Materials werden bei der Gutachterstelle verwahrt.  
Dieses Dokument ist eine Übersetzung einer deutschen Originalversion. In Streitfällen ist das Originaldokument die rechtlich bindende Version.  
A file sample of the tested material is kept at the expert's office.  
This document is a translation of an original in German. In case of dispute, the original document should be taken as authoritative.





## 6. MOST IMPORTANT SPARE PARTS

 500207AS43	Inlet basket / Supply tunnel Fantastic M/AS  Art. No. 500.207.AS43
 500207SB43	Inlet basket / Supply tunnel Fantastic M/SB  Art. No. 500.207.SB43
 500280003	Fixation lever of the Inlet basket / Supply tunnel  Art. No. 500.280.003
 500.104.100	Peel remover left  Art. No. 500.104.100
 500.105.100	Peel remover right  Art. No. 500.105.100

 <p>500.108.032</p>	<p>Knife SCS Up&amp;Down</p> <p>Art. No. 500.108.032</p>
 <p>500109002</p>	<p>Knife guide</p> <p>Art. No. 500.109.002</p>
 <p>500.111.022</p>	<p>Plastic knob of the cross holder</p> <p>Art. No. 500.111.022</p>
 <p>500.211.013</p>	<p>Cross holder</p> <p>Art. No. 500.211.013</p>
 <p>500212023</p>	<p>Bolt with magnet of the cross holder</p> <p>Art. No. 500.212.023</p>

 <p>500213023</p>	<p>Screw of the cross holder</p> <p>Art. No. 500.213.023</p>
 <p>500223040</p>	<p>Double cover / Double plate complete</p> <p>Art. No. 500.223.040</p>
 <p>500.225.003</p>	<p>Front cover screw</p> <p>Art. No. 500.225.003</p>
 <p>500.280.000-V2</p>	<p>Electronic box / Main electronics</p> <p>Art. No. 500.280.000-V2</p>
 <p>500.113.030</p> <p>500.113.032 600.651.007 600.665.007 500.112.002</p>	<p>Knife holder and guide on the front plate complete</p> <p>Art. No. 500.113.030</p>

 <p>600.653.010</p>	<p>Magnet and magnet cover of the front cover</p> <p>Art. No. 600.653.010</p>
 <p>500.110.020</p>	<p>Front cover Fantastic</p> <p>Art. No. 500.110.020</p>
 <p>800160022</p>	<p>Upper pressing unit</p> <p>Art. No. 800.160.022</p>
 <p>500106002</p>	<p>Lower pressing unit</p> <p>Art. No. 500.106.002</p>
 <p>500.288.060</p>	<p>MTS-System Fantastic SB</p> <p>Art. No. 500.288.060</p>

 <p>500.289.040</p>	<p>MTS-System Fantastic AS + Digi</p> <p>Art. No. 500.289.040</p>
 <p>500286003</p>	<p>Pusher MTS-System Fantastic</p> <p>Art. No. 500.286.003</p>
 <p>800131002</p>	<p>Pusher support MTS-System Fantastic</p> <p>Art. No. 800.131.002</p>
 <p>500299003</p>	<p>Screw MTS-System</p> <p>Art. No. 500.299.003</p>
 <p>500287003</p>	<p>Spring MTS-System (Pusher)</p> <p>Art. No. 500.287.003</p>

 <p>500.212.023-3</p> <p>500.281.003</p> <p>500.011.001</p> <p>500.245.043</p>	<p>SB-Tap lever</p> <p>Art. No. 500.245.043</p>
 <p>500.268.070</p>	<p>Lower part SB-Tap</p> <p>Art. No. 500268070</p>
 <p>500.216.073</p>	<p>Peel basket waisted</p> <p>Art. No. 500.216.073</p>
 <p>500120052</p>	<p>Inlet ground plate</p> <p>Art. No. 500120052</p>