



Instruction Manual

Juicer | Citrocase Revolution Advance | Art. No. 10.000

Version 04-Advance

07.14.2022



When ordering spare parts, be sure to mention machine type, article and serial number.

Content

1. IMPORTANT GENERAL INFORMATION	3
1.1. Safety instructions	5
2. TECHNICAL SPECIFICATIONS.....	5
3. OPERATION INSTRUCTIONS.....	6
3.1. FIRST STEPS	6
3.2. Language selection.....	8
3.3. OPERATION OF THE MACHINE.....	9
3.3.1. Operation of Citrocasa Revolution.....	10
3.3.2. Continuous-Mode	11
3.3.3. Intelligent Stop-Function.....	12
3.3.4. Display lock/unlock function	14
3.3.5. Cleaning positions (High- & Low position)	15
3.3.6. Display-Function pressed fruits.....	16
3.3.7. Display-Function – Operating time	16
3.4. CLEANING INSTRUCTION	18
5. TROUBLESHOOTING.....	25
5.1. Emergency case - resetting.....	26
5.1.2. Emergency case - resetting.....	27
6. CERTIFICATES	28
7. IMPORTANT SPARE PARTS	37

1. IMPORTANT GENERAL INFORMATION

This manual refers to the following model from Citrocasa:

Art.No.: 10.000 Revolution Advance Version 04

The technical data of the Citrocasa commercial Orange juicers (tension, frequency and other data) is located on the identification plate, which is both on the back page of this operating/instruction manual as well as on the equipment itself.

- This unit can be used by children aged 8 years and above and persons with reduced physical, sensory or mental capabilities or lack of experience and knowledge when they have been given supervision or instruction concerning the safe use of the device and understand the resulting risks. Do not let children play with this device. Cleaning and user maintenance must not be carried out by children without supervision.
- If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.
- Protective clothing, protective equipment is not necessary for the operation and operating the machine.
- For all technical questions, please refer to your official dealer or official customer service representative and mention the article and serial number of your machine which can be found on the rear side of the machine.
- Clean all areas and parts of the machine which come into contact with fruit or juice **before initial operation** as shown in the cleaning instruction.
- Before cleaning the machine, making any repairs or maintenance, it is obligatory to follow these instructions:
 1. Operate machine until no more fruits are left in the pressing area.
 2. Switch off machine according to specification of the instruction manual (depending on the machine type: by automatically stop, by pushing ON/OFF button of the machine or by releasing SB tap) and remove all remaining fruits or parts of the fruits manually of the pressing area and/or machine.
 3. Finally switch off main power of the machine and unplug machine from power supply.
- Citrocasa meets the necessary measures for a selective disposal of the devices brought on the market and provides for an environmentally friendly subsequent treatment. Please dispose of your machine in a proper way by contacting your official dealer/supplier.
- Our machines are certified and in accordance with the **GS** and **TUV** safety standards.
- Before operating the machine for the first time, we ask you to please read the instruction manual carefully.
- For safety reasons, only authorized personal are allowed to make any repairs or changes on the machine. Also, no protection or safety equipment is to be changed, removed or tampered with.

- Due to the fact that no adjustments on the machine are necessary, we ask you to not open the inside of the machine at any time.
- Only authorized service technicians are permitted to make any repairs to the inside of the machine.
- In case of damage to the machine, we ask you to either contact CITROCASA directly or contact your dealer who supplied you with the machine.
- Before cleaning the machine, always unplug the machine from its power supply
- Only use original spare parts and accessories from Citrocasa.
- We give our best effort to provide you with a maximum amount of information in this document. Should you need further information, we ask you to contact us or your dealer. We will be glad to answer any questions you may have.
- In our constant efforts to better our products, we reserve the right to make any changes to this instruction manual without prior notice.
- In principle, a regular maintenance of the machine, for trouble-free operation, is not necessary. However, we recommend a preventive annual maintenance perform by CITROCASA employees.
- Should you have any suggestions to improvement, questions or comments, please feel free to contact us with the contact information provided below:



Industriezeile 47, 4020 Linz, Austria
Tel.: +43-732-75 01 73-0Fax:
+43-732-75 01 73-24
E-Mail: office@citrocasa.com
www.citrocasa.com

- Care is needed when handling the cutting blade during cleaning.
- The machine must not be cleaned with a water jet.
- Information for the correct disposal of this product:



This marking indicates that this product should not be disposed with other household wastes throughout the EU. To prevent possible harm to the environment or human health from uncontrolled waste disposal, recycle it responsibly to promote the sustainable reuse of material resources. To return your used device, please use the return and collection systems or contact the retailer where the product was purchased. They can take this product for environmental safe recycling.

1.1. Safety instructions

To ensure proper operation and to avoid damage to the machine, please observe the following points

1. The fastening screws of the cross holder cannot be loose or missing.
2. Do not place any foreign objects in the machine as this may cause unnecessary damage.
3. Should machine blockage occur, it is important to disconnect the machine from its power supply, only then is the front cover to be removed in order to remove orange peels.
4. Never try to remove blockages while the machine is operating. This could lead to serious injury.
5. Due to the fact that the peel removers and the knife are important functional parts of the machine, ensure that these parts are mounted carefully and correctly.

2. TECHNICAL SPECIFICATIONS

MODEL	Revolution
Oranges per minute	15 pcs./min
Measurements (H x B x T in cm)	77 x 24 x 51,2 cm
Net weight (in kg)	43 kg
Power supply	230 V / 50 Hz
Power	280 Watt
Fuse Protection	IPx1
Optimum fruit size	65 to 78 mm

3. OPERATION INSTRUCTIONS

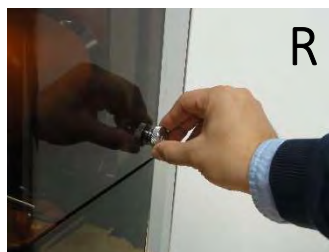
3.1. FIRST STEPS

In order to achieve an optimum operation of the machine, please follow the below-mentioned steps carefully.

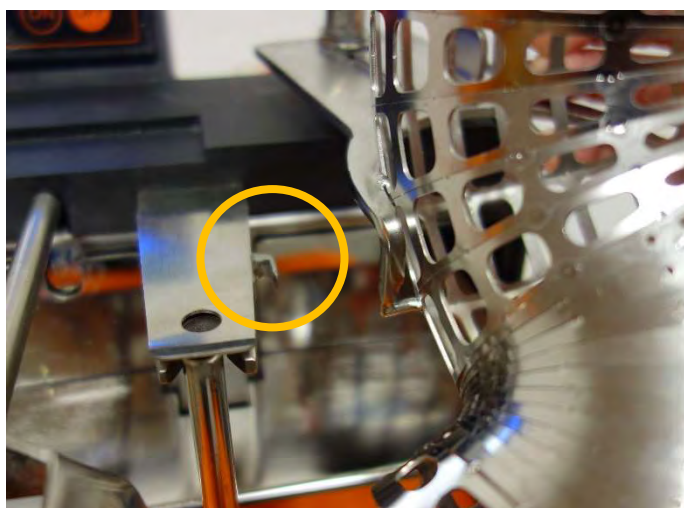
- After unpacking and positioning the machine on a level surface, remove the front cover by unscrewing the 2 fastening screws shown in pic. 1. Lift the front cover out of its anchoring to expose the pressing system.



Picture 1: front cover fixation screw



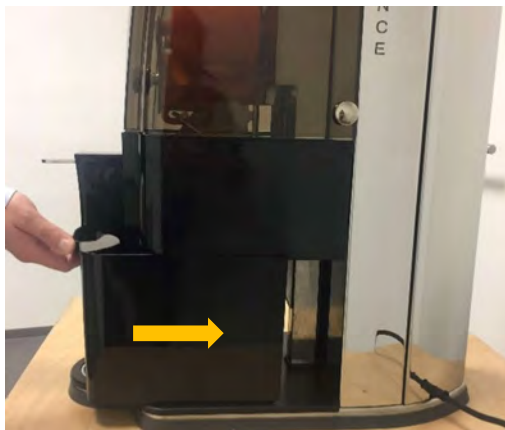
- Attach the supply tunnel by first fixing the hook on the left side, placing the mounting plate on the rear and secure the fixation lever (see pic 2).



Picture 2: lever fruit supply tunnel



- Place the peel basket (pic. 3) and the drip cup as shown (pic 4).



Picture 4: Peel basket



Picture 3: drip tray

- Make sure that the fruit sieve support (inclusive fruit sieve) is in its proper position and the front cover is closed. (siehe pic. 5 und pic. 6)



Picture 6: Frontabdeckung geschlossen



Picture 5: Fruchtschale

- Ensure that the voltage is identical with that shown on the identification plate. Plug the machine into a standardized and grounded power supply socket. Switch on the main power switch located at the top of the machine. (Red control lamp lights up, see pic. 7)



Picture 7: main switch



3.2. Language selection

It is possible to choose between 5 different display languages:

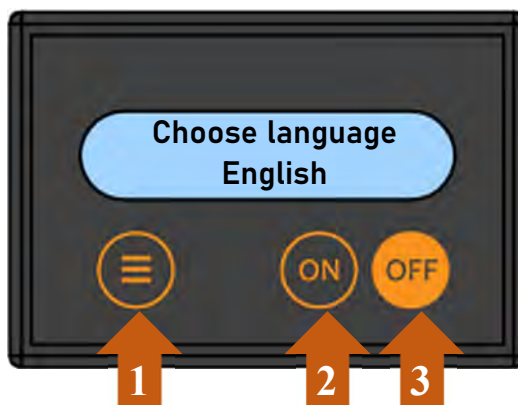
- English
- German
- Spanish
- French
- Italian

Please follow the points below, to choose your required display language:

- Pic. 8: Switch on the main power switch located at the top of the machine. The control lamp lights up.
- Pic. 9 No. 1: Select with the FUNC-Button the menu item “Choose language”
- Pic. 9 Nr. 2 & 3: Select your required language by pressing the ON and OFF-Button together.
- Pic. 9 Afterwards select with the FUNC-Button the required menu item. Due to this fact the display language is stored.



Picture 8: main switch



Picture 9: display language selection

3.3. OPERATION OF THE MACHINE

- Fill the supply tunnel with oranges. To make sure that the machine works properly, use fruits between 65 – 78 mm in diameter. (pic. 10)



Picture 10: fruit supply tunnel

3.3.1. Operation of Citrocas Revolution

Place a glass or another container under the juice outlet. To begin the pressing procedure, follow the instructions mentioned below:

Self-Service Mode:

- Pic. 11: Switch on the main power switch located at the side of the machine. The red control lamp lights up.
- Pic. 12 No. 1 FUNC button: Select the self-service mode by pressing this button. „Self-service Push “Press”“ is indicated on the display.
- Pic. 13: Stop and start the machine by pressing the self-service button. (SB-Tap)



Picture 11: main switch



Picture 12: Display – self service mode



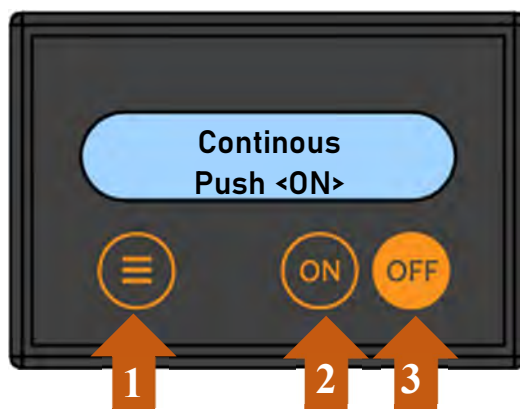
Picture 13: self - service tap old and new

3.3.2. Continuous-Mode

- Pic. 14: Switch on the main power switch located at the top of the machine. The red control lamp lights up.
- Pic. 15 No. 1 FUNC button: Select the continuous mode by pressing this button. „Continuous Push “ON” is indicated on the display.
- Pic. 15 No. 2 ON button: Start pressing (continuous mode)
- Pic. 15 No. 3 OFF button: Stop pressing (continuous mode)



Picture 14: main switch



Picture 15: Continuous mode

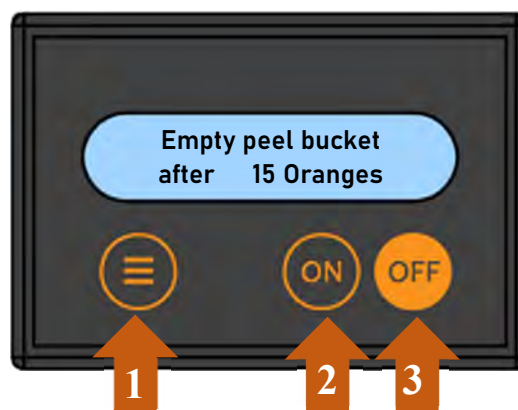
3.3.3. Intelligent Stop-Function

With this function you can adjust after which number of fruits the machine should stop. An acoustic signal indicates when the peel bucket is full and need to be emptied. Please follow the description below:

- **Pic. 17:** Switch on the main power switch located at the top of the machine. The control lamp lights up.
- **Pic. 17:** No.1: Select the function “Empty bucket after “xx” oranges” with the FUNC-button
- **Pic. 17:** No.2/3: Adjust the amount of oranges after the machine should stop with the ON-button + and OFF-Button -.
- Start the machine in the desired mode.
- As soon as the machine has reached the adjusted amount of oranges, it stops, peeps 5 times and will be locked!
- **Pic. 17:** No.3: To unlock the machine empty the peel bucket and press the OFF-Button for 5 sec.
- Afterwards the machine can be started again.



Picture 16: Main switch



Picture 17: Display – intelligent stop

 **Attention:**

- Switch off intelligent stop function
To switch off the intelligent stop function please adjust to 00 oranges!
- Switch on intelligent stop function (adjusted orange changed from 00 – XX)
Adjust the amount of pressed oranges – start the machine and press one orange – Machine stops automatically – Press OFF-button 5 sec – amount of oranges is saved!

Recommended adjustment regarding the intelligent stop function:

Peel bucket	Recommended adjustments
Standard peel bucket	15 oranges
Peel bucket countertop installation	130 oranges

3.3.4. Display lock/unlock function

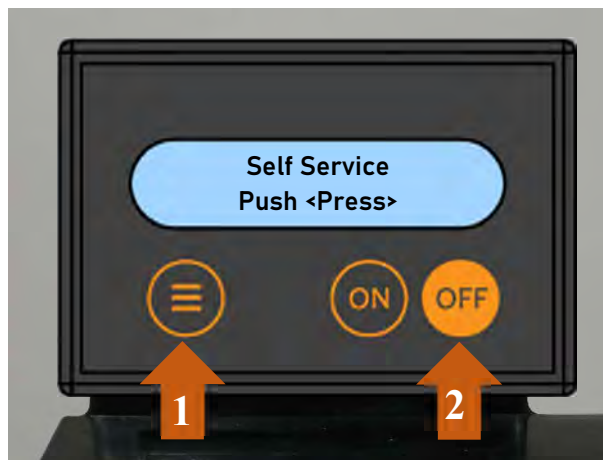
It is possible to lock the display that the adjusted mode cannot be changed unintentionally. Please find the description below:

- Pic. 18: Switch on the main power switch located at the top of the machine. The control lamp lights up.



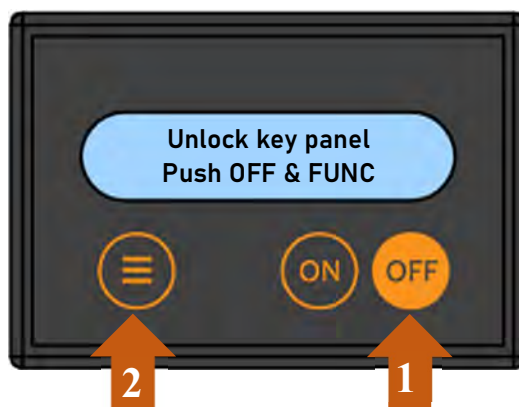
Picture 18: main switch

- Adjust the desired display function (pic. 19, No.2)
- Press the OFF-Button + FUNC-Button -> Display locked (pic. 19, No.1+2)



Picture 19: Display – lock function

The display is locked and the adjusted mode cannot be changed unintentionally. If the FUNC-button is pressed the display shows how to unlock the display - “Unlock key panel Push OFF & FUNC”!

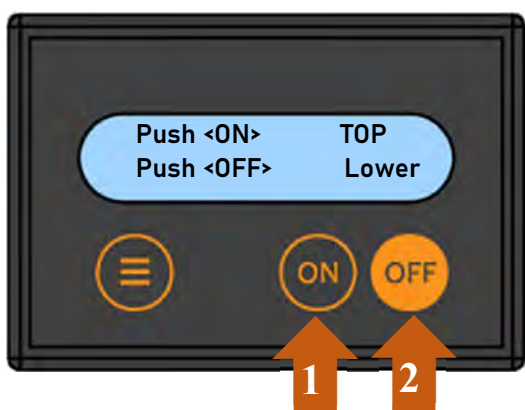


Picture 20: Display – unlock function

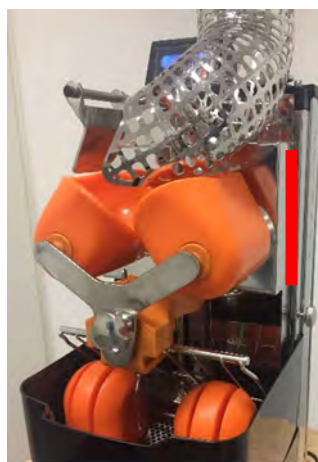
Unlock display

- Press the OFF-Button + FUNC-Button → Display unlocked (pic. 20, No.1+2)

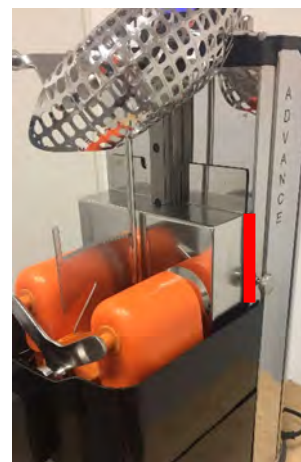
3.3.5. Cleaning positions (High- & Low position)



Picture 21: Display – cleaning position



Picture 22: High-position



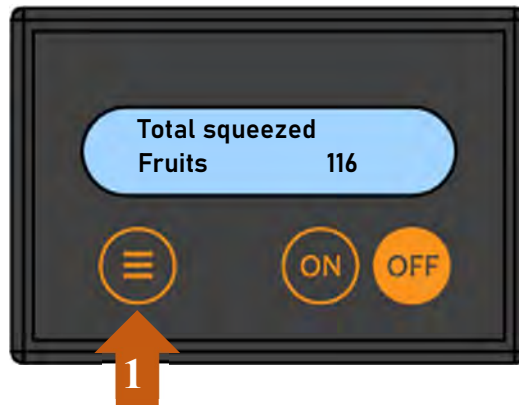
Picture 23: Low-position

- Choose with FUNC-Taste “Push <ON> Top Push <OFF> Lower” (pic. 21, No.1).
- Press the ON-button (No. 1) to set machine to the high-position (pic. 22).
- Press the OFF-button (No. 2) to set the machine the low-position (pic. 23).

Front Cover, fruit sieve support and peel bucket need to be assembled to set the cleaning positions!

3.3.6. Display-Function | pressed fruits

- Pic 24 No. 1 FUNC button: Press this function button to indicate the total number of pressed fruits.



Picture 24: Display – fruit counter

3.3.7. Display-Function – Operating time

- Pic. 25 No. 1 FUNC button: Press this function button to indicate the total operating time.



Picture 25: Display – operating hours

Factory mode (only for technicians)

The factory mode is used to adjust different parameters of the machine. This function should only be used from technician and is locked with a password.

- To skip the factory mode, press the FUNC-Button (pic. 26, No. 1)



Picture 26: Display - Factory Mode

3.4. CLEANING INSTRUCTION

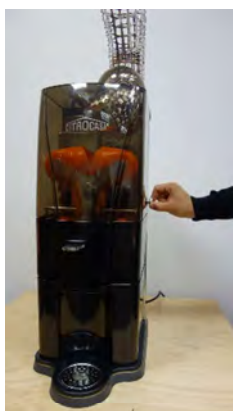
In order to clean the machine properly, please follow the instructions below:

The below-mentioned cleaning steps are to be completed at least twice every 24 hours.

IMPORTANT: Before cleaning the machine, ensure that the machine is disconnected from power (unplug the machine).



1. Either press the oranges remaining in the supply tunnel or remove them by hand.



2. Loosen the front cover screws (left and right).



3. Remove the front cover:
Pull the lower part of the front cover slightly towards the front. Then lift the cover away from the retaining bolts.

Clean the hood with water (30 – 50°C) and a cleaning cloth to remove any juice and fruit pulp residues. Rinse thoroughly with water (30 – 50°C). Dry with disposable tissues.

CAUTION: Do not clean in a dishwasher!



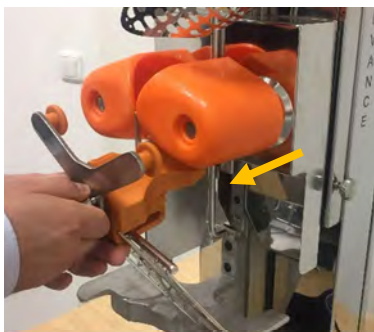
4. Remove the peel bucket.



5. Pull out the fruit sieve support and take out the fruit sieve.



6. Unscrew the Cross Holder screw.



7. Pull out the Cross Holder.



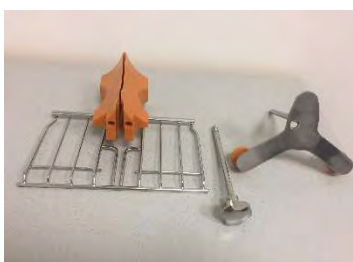
8. Separate the knife guide from the cross holder by pulling out the cross holder screw.

(3 individual parts: cross holder, knife guide, screw)



Caution: When reinstalling the knife make sure that it rests in the correct position and that the screw is properly tightened by hand.

In case of disregard, either the blade system or the upper pressing units of the machine might get damaged.



9. Remove the upper pressing elements (right and left)



10. Unclamp the fixation lever of the feeder and remove the supply tunnel.



11. Remove the knife by pressing the fastening tab up and then lift it out of the anchorage.



12. Remove the front plate/ Double Cover



13. Remove the drip cup and the sieve from the cup.



Place all mentioned parts (with the exception of the acrylic front cover) in a dishwasher or clean them thoroughly by hand!



11. Clean the housing. The machine must not be cleaned by means of a water jet but with a wet cloth and clear water only. Wipe clean with a cleaning cloth and dry with a disposable tissue

**Re-Mount all parts after cleaning in the opposite order of removal.
Ensure that all parts are correctly mounted and tightened!
We recommend cleaning the machine twice within 24 hours.**

PLEASE NOTE:

- DO NOT clean the acrylic front cover in the dishwasher. Cleaning the front cover is to be done by hand with warm water and disposable drying tissues.
- DO NOT use any abrasive materials or decalcifying agents.

Cleaning of the Self-Service Tap (SB-Tap)



1. Please remove SB-tap housing by pulling it up.



2. Pull the tap completely out.

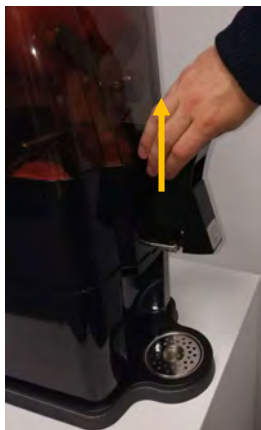


3. Turn the tapping lever to the left and pull it out upwards.



Dishwasher cleaning of all parts possible!

Cleaning of the Self-Service Tap (SB-Tap) new version from 06.11.2019



1. Please remove SB-tap housing by pulling it up.



2. Pull the tap completely out.



3. Turn the tapping lever to the right and pull it out upwards.



Dishwasher cleaning of all parts possible!

5. TROUBLESHOOTING

PROBLEM	POSSIBLE CAUSE	SOLUTION
The machine is not working	Check if machine is plugged into power outlet	Connect to power source
	No electricity from power outlet	Check the power outlet for electricity
	Main switch off	Check if main switch on the side of machine is switched on.
	ON/OFF switch damaged	Contact your customer service representative.
	The press elements are blocked	Unplug the machine from its electricity source and remove the object which is blocking the machine in the press elements.
	Safety detectors are damaged.	Contact your customer service representative.
	Switching circuit is damaged	Contact your customer service representative.
Display shows "End position"	Magnet switch for the end position is damaged	Contact your customer service representative
Display shows "Feeder tube"	Feeder tube/Inlet tunnel mounted incorrectly	Mount the Feeder tube/Inlet basket according to the instruction manual.
Display shows "Fruit sieve supporter"	Fruit sieve supporter mounted incorrectly.	Mount the fruit sieve supporter according to the instruction manual.
Display shows "Front cover"	Front cover mounted incorrectly.	Mount the front cover according to the instruction manual.
Display shows "Peel Bucket"	Peel Bucket mounted incorrectly.	Mount the Peel Bucket according to the instruction manual.
Display show an error message, although all parts are mounted according to the instruction manual.	Security-Magnet is loosen or the magnet switch is damaged.	Contact your customer service representative.
The machine has blocked often during the pressing process.	Power supply voltage is insufficient.	Check if the power supply coincides with that which is mentioned in the instruction manual.
	Switching circuit damaged	Contact your customer service representative.
Press elements are not synchronized	Gear wheel or axle is damaged	Contact your customer service representative.
You can hear the motor but the press elements are not turning.	Malfunction inside the machine	Contact your customer service representative.
The machine stops running periodically	Overload	Contact your customer service representative.
The machine stops often DISPLAY: OVER	Overload	Contact your customer service representative.

5.1. Emergency case - resetting

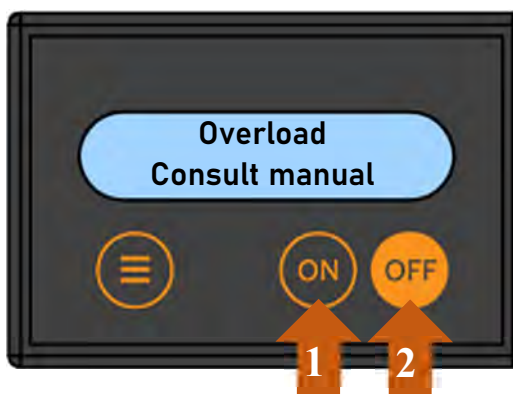
In case of blockage of the machine (due to incorrect installation to hard or frozen fruit), there will occur “Overload consult machine” on the display.

Please consider the following steps in the resetting of the machine:

- Pic. 27: Display “Overload consult manual”
- Pic. 28/29: Press ON and OFF as long as the pressing kits are in a nearly horizontally position.
- Pic. 31/32: Remove the reason for the blockage and switch on and off the main switch to reset the error message.



Picture 27: Display



Picture 28: Press ON/OFF Buttons



Picture 29: pressing kits



Picture 30: turn off and on the main switch

5.1.2. Emergency case - resetting

In case of not solving the blockage of the machine with pressing the buttons, the machine can be reset via allen key.

Please consider the following steps in the resetting of the machine:

- Pic. 31: Press the power switch to turn off the machine.
- Pic. 32/33: Pull the allen key out of the holder that is located at the machine base. (Machine tend laterally) (a usual allen key, size 8, is also useable)
- Pic. 34: Remove the round plastic cap, which is located on the backside of the machine and run the allen key pass.
- Pic. 35: In order to lift the blockade of the machine, turn the conclusions in any direction.
- Attention: Please put out the crank key before starting the machine!!!
- Now you can switch the machine on and press the SB-tap.



Picture 31: Maschine main switch



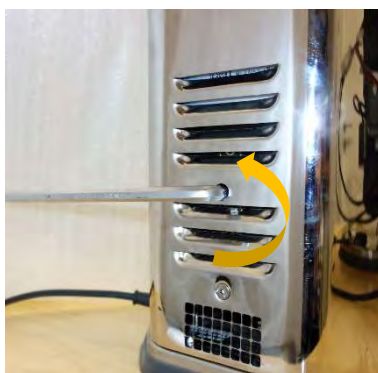
Picture 32: Allen key fixation



Picture 33: Allen key



Picture 34: Allen keyhole



Picture 275: Turning - allen key



Picture 36. Movement of pressing elements

Attention: Please do not forget do put out the crank key before starting the machine!!!

6. CERTIFICATES

EG-Konformitätserklärung EC Declaration of Conformity

Hiermit erklären wir, Citrocasa GmbH
Industriezeile 47, A-4020 Linz, Austria

We herewith declare,
daß die nachfolgend bezeichnete Maschine aufgrund ihrer Konzipierung und Bauart sowie in der von uns in Verkehr gebrachten Ausführung den einschlägigen grundlegenden Sicherheits- und Gesundheitsanforderungen der EG-Richtlinien entspricht.
that the following machine complies with the appropriate basic safety and health requirements of the EC Directive based on its design and type, as brought into circulation by us.

Bei einer nicht mit uns abgestimmten Änderung der Maschine verliert diese Erklärung ihre Gültigkeit.
In case of alteration of the machine, not agreed upon by us, this declaration will lose its validity


Bezeichnung der Maschine:	Elektrische Saftpresse
<i>Machine Description:</i>	
Maschinentyp:	Revolution Advance
<i>Machine Type:</i>	
Handelsmarke:	CITROCASA
<i>Trade name</i>	
Maschinen-Nr.:	N/A
<i>Serial Number</i>	
Einschlägige EG-Richtlinien:	EG-Maschinenrichtlinie 2006/42/EG
<i>Applicable EC Directives:</i>	EC Machinery Directive: 2006/42/EC
	EG-Niederspannungsrichtlinie 2014/35/EG
	EC Low Voltage Directive: 2014/35/EC
	EG-Richtlinie über elektromagnetische Verträglichkeit (EMV) 2014/30/EG
	EC Directive of Electromagnetic Compatibility 2014/30/EC
	RoHS Richtlinie: 2011/65/EU
	RoHs Directive: 2011/65/EU

Angewandte harmonisierte Normen:	EN 60335-1/A15:2021
<i>Applicable Harmonized Standards:</i>	EN 60335-2-64/A1:2002
	EN 62233:2008
	EN 55014-1:2021
	EN 55014-2:2021
	EN 61000-3-2:2019
	EN 61000-3-3:2013

Dokumentationsbevollmächtigter :
Authorized person for the compilation of the technical documentation ;

Herstellerunterschrift/Datum:
Authorized Signature/Date/ Place:

Angaben zum Unterzeichner:
Title of Signatory:



CITROCASA®
 Citrocasa GmbH
 Industriezeile 47
 A-4020 Linz
 Tel: +43 732 159 173-0, Fax: 34
 2023-07-27
 Product Manager

NSF International

789 N. Dixboro Road, Ann Arbor, MI 48105 USA

RECOGNIZES

Citrocasa GmbH

Austria

AS COMPLYING WITH NSF/ANSI 8, 169 AND ALL APPLICABLE REQUIREMENTS.
PRODUCTS APPEARING IN THE NSF OFFICIAL LISTING ARE
AUTHORIZED TO BEAR THE NSF MARK.



ISO/IEC 17065
Product Certification Body
Certification Program
Accredited by the
American National
Standards Institute



Certification Program
Accredited by the
Standards Council
of Canada

This certificate is the property of NSF International and must be returned upon request. This certificate remains valid as long as this client has products in NSF's Official Listings for the referenced standards. For the most current and complete Listing information, please access NSF's website (www.nsf.org).

A handwritten signature in black ink, appearing to read "S. Krof", is written over a horizontal line.

July 17, 2019

Sarah Krof

Certificate# C0034229 - 04

Global Managing Director, Food Safety Product Certification



Product Service



Attestation of Conformity

No. E8A 067352 0047 Rev. 03

Holder of Certificate: Citrocasa GmbH
Industriezeile 47
4020 Linz
AUSTRIA

Name of Object: Citrus juicer
Commercial Orange Juicer

Model(s): Revolution Advance

Description of Object: Rated voltage: 230V
Rated frequency: 50/60Hz
Rated input power: 280W
Protection class: I

Tested according to: EN IEC 55014-1:2021
EN IEC 55014-2:2021
EN IEC 61000-3-2:2019/A1:2021
EN 61000-3-3:2013/A2:2021

This Attestation of Conformity is issued on a voluntary basis according to the Directive 2014/30/EU relating to electromagnetic compatibility. It confirms that the listed apparatus complies with all essential requirements of the directive and is based on the technical specifications applicable at the time of issuance. It refers only to the particular sample submitted for testing and certification. For details see: www.tuvsud.com/ps-cert

Test report no.: 7088815134302-06

Date, 2022-11-11

Linda Qiu
(Linda Qiu)

Page 1 of 1

After preparation of the necessary technical documentation as well as the EU Declaration of conformity the required CE marking can be affixed on the product. That Declaration of conformity is issued under the sole responsibility of the manufacturer. Other relevant EU-directives have to be observed.

TÜV SÜD Product Service GmbH • Certification Body • Ridlerstraße 65 • 80339 Munich • Germany

TUV®

ZERTIFIKAT ◆ CERTIFICATE ◆ CERTIFICADO ◆ CERTIFICAT ◆ СЕРТИФИКАТ ◆ 認證證書



Product Service

ATTESTATION

ATTESTATO

ATESTACIÓN

BESCHEINIGUNG

ATTESTATION

Attestation of Conformity

No. N8A 067352 0048 Rev. 04

Holder of Attestation: Citrocasa GmbH
Industriezeile 47
4020 Linz
AUSTRIA

Product: Citrus juicer
Commercial Orange Juicer

Model(s): Revolution Advance

Parameters:

Rated voltage:	230V
Rated frequency:	50/60Hz
Rated input power:	280W
Protection class:	I
Degree of protection:	IPX1

Tested according to: EN 60335-2-64:2000/A1:2002
EN 60335-1:2012/A15:2021
EN 62233:2008

This Attestation of Conformity is issued on a voluntary basis according to the Low Voltage Directive 2014/35/EU relating to electrical equipment designed for use within certain voltage limits. It confirms that the listed equipment complies with the principal protection requirements of the directive and is based on the technical specifications applicable at the time of issuance. It refers only to the particular sample submitted for conformity assessment. For details see: www.tuvsud.com/ps-cert

Test report no.: 7040115134301-06

Date, 2023-07-06

(Bin Chen)

Page 1 of 1

This Attestation does not replace the regulatory EU Declaration of Conformity (DoC) and does not allow for CE marking. After preparation of the necessary documentation and establishing compliance to requirements of all applicable directives, the manufacturer may sign a DoC and apply the CE marking. The DoC is issued under the sole responsibility of the manufacturer.



TÜV SÜD Product Service GmbH • Ridlerstraße 65 • 80339 Munich • Germany



Product Service

ATTESTATION

ATTESTATO

ATESTACIÓN

BESCHEINIGUNG

ATTESTATION

Attestation of Conformity

No. M8A 067352 0049 Rev. 04

Holder of Attestation: Citrocasa GmbH

Industriezeile 47
4020 Linz
AUSTRIA

**Product: Citrus juicer
Commercial Orange Juicer**

Model(s): Revolution Advance

Parameters: Rated voltage: 230V
Rated frequency: 50/60Hz
Rated input power: 280W
Protection class: I
Degree of protection: IPX1

Tested according to: EN 60335-2-64:2000/A1:2002
EN 60335-1:2012/A15:2021
EN 62233:2008

This Attestation of Conformity is issued on a voluntary basis according to Council Directive 2006/42/EC relating to machinery. It confirms that the listed equipment (not Annex IV equipment) complies with the principal protection requirements of the directive and is based on the technical specifications applicable at the time of issuance. It refers only to the particular sample submitted for conformity assessment. For details see: www.tuvsud.com/ps-cert

Test report no.: 7040115134301-06

Date, 2023-07-06

(Bin Chen)

Page 1 of 1

This Attestation does not replace the regulatory EU Declaration of Conformity (DoC) and does not allow for CE marking. After preparation of the necessary documentation and establishing compliance to requirements of all applicable directives, the manufacturer may sign a DoC and apply the CE marking. The DoC is issued under the sole responsibility of the manufacturer.



TÜV SÜD Product Service GmbH • Ridlerstraße 65 • 80339 Munich • Germany



Product Service

ZERTIFIKAT ◆ CERTIFICATE ◆ 認證書 ◆ CERTIFICADO ◆ CERTIFICAT

CERTIFICATE

No. Z1A 067352 0050 Rev. 04

Holder of Certificate: Citrocasa GmbH
Industriezeile 47
4020 Linz
AUSTRIA

Certification Mark:



Product: Citrus juicer
Commercial Orange Juicer

Model(s): Revolution Advance

Parameters:
Rated voltage: 230V
Rated frequency: 50/60Hz
Rated input power: 280W
Protection class: I
Degree of protection: IPX1

Tested according to: EN 60335-2-64:2000/A1:2002
EN 60335-1:2012/A15:2021
EN 62233:2008
AfPS GS 2019:01 PAK
EK1 527-12 Rev. 2

With this certificate, in its capacity as a notified GS body, TÜV SÜD Product Service GmbH issues the GS Mark to the named certificate holder for the declared product with the named model designation in accordance with section 20 ProdSG (German Product Safety Act). The product meets the safety and health requirements of section 20 (3) ProdSG. The manufacturer is reminded of their obligations in accordance with section 24 ProdSG. The certification marks shown above can be affixed on the product. It is not permitted to alter the certification marks in any way. In addition, the certificate holder must not transfer the certificate to third parties. This certificate is valid until the listed date, unless it is cancelled earlier. All applicable requirements of the testing and certification regulations of TÜV SÜD Group have to be complied. For details see: www.tuvsud.com/ps-cert

Test report no.: 7040115134301-06
Valid until: 2027-10-31

Date, 2023-07-06

(Bin Chen)

ISEGA

Forschungs- und Untersuchungs-
Gesellschaft mbH Aschaffenburg

Dr. Ralph Derra
Öffentlich bestellter und vereidigter Sachverständiger für
Verpackungsmaterialien, Boden- und Luftanalysen;
Sachverständiger in der Wasseranalytik

21 December 2017
Dr. Dr/Be-pf

EXPERT'S OPINION

3126 GD 17

for TMP - Technic Marketing Products GmbH
Industriezeile 47
4020 Linz
Austria

Product Orange juicer "Revolution Advance"

The orange juicer manufactured by the company mentioned above is used for the preparation of orange juice.

The following documents formed the basis of this evaluation:

Test report no. 3821/5 of the company ISEGA Forschungs- und Untersuchungsgesellschaft Aschaffenburg of 7 December 2017.

As far as the performed analyses are concerned, the orange juicer is in compliance with the rules of the

Regulation (EC) No 1935/2004 of the European Parliament and of the Council of 27 October 2004 on materials and articles intended to come into contact with food and repealing Directives 80/590/EEC and 89/109/EEC, Official Journal of the European Union L 338/4 of 13.11.2004, modified by app. no. 5.17 of the regulation (EC) No 596/2009 of 18 June 2009, Official Journal of the European Union L 188 of 18 July 2009, article 3,

as well as of the

Lebensmittel-, Bedarfsgegenstände- und Futtermittelgesetzbuch (Lebensmittel- und Futtermittelgesetzbuch - LFGB) in der Fassung der Bekanntmachung vom 3. Juni 2013 (BGBl. I S. 1426), zuletzt geändert durch Artikel 1 des Gesetzes vom 30. Juni 2017 (BGBl. I S. 2147), §§ 30 und 31,

(Foodstuffs, Consumer Goods and Animal Feed Code (Foodstuffs and Animal Feed Code - LFGB) in the version of the notification of 3 June 2013 (BGBl. p. 1426), last amendment by article 1 of the act of 30 June 2017 (BGBl. I p. 2147), §§ 30 and 31),

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Geschäftsführer: Dr. Ralph Derra · Standort/Registrier Aschaffenburg HRB Nr. 3329

Die Veröffentlichung von Ergebnissen unserer Arbeiten und Gutachten sowie die Verwendung für Werbezwecke beinhalten – nach Anzeigenschein – unsere schriftliche Genehmigung, Erlaubnis und Gerichtsbescheid Aschaffenburg.

 **DAkkS**
Deutsche
Akkreditierungsstelle
D-ZE-14160-01-00

The supervised limit values of the

Commission Regulation (EU) No 10/2011 of 14 January 2011 on plastic materials and articles intended to come into contact with food, Official Journal of the European Union L 12/1 of 15 January 2011, last amendment by Commission Regulation (EU) No 2017/752 of 28 April 2017, Official Journal of the European Union L 113/18 of 29 April 2017,

and of the

Bedarfsgegenständeverordnung in der Fassung der Bekanntmachung vom 23. Dezember 1997 (BGBl. 1998 I S. 5), zuletzt geändert durch Artikel 2 Absatz 1 des Gesetzes vom 15. Februar 2016 (BGBl. I S. 198),

(Decree on Consumer Goods in the version of the communication of 23 December 1997 (BGBl. 1998 I p. 5), last modification by Article 2 section 1 of the Law of 15 February 2016 (BGBl. I p. 198)),

are kept regarding the migration behavior.

This expert's opinion consists of 2 pages.

staatlich anerkannter Sachverständiger
zur Unterstützung der Gegenpartei von
Anspruchsberechtigten Papier, Pappe,
Kunststoffe, Holz, Weidewerk und
andere Holzwerkstoffe, mit ihrer
liberale, unparteiische, Unbedenklichkeit!

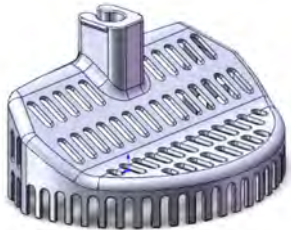





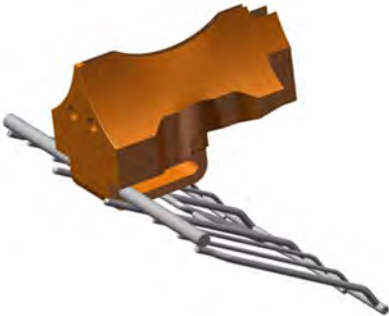
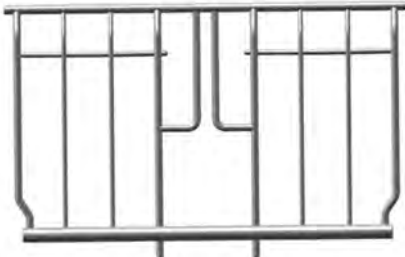
(Behrendt)
Officially certified
and authorized food
chemist



7. IMPORTANT SPARE PARTS

	<p>Front Cover Revolution Advance</p> <p>Art. No.: 300104010</p>
 <p>300605007</p> <p>300668017</p> <p>300128012</p> <p>300128010</p>	<p>Magnet front cover complete</p> <p>Art. No.: 300605007 - Screw</p> <p>Art. No.: 300668017 - Magnet</p> <p>Art. No.: 300128012 - Support</p>
	<p>Fruit sieve support Revolution Advance</p> <p>Art. No.: 300114040</p>
	<p>Peel Container</p> <p>Art. No.: 300117030</p>

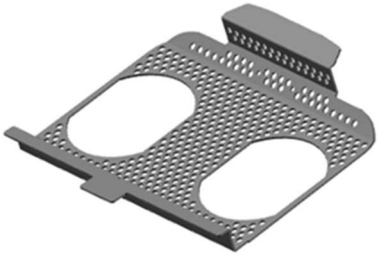
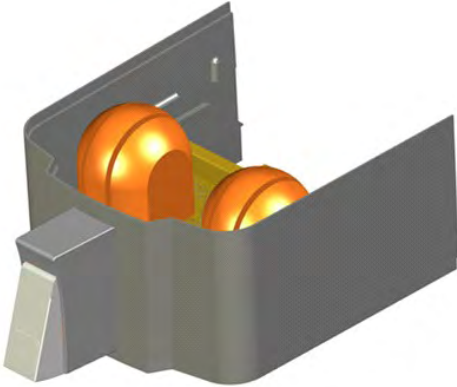


	<p>Fine sieve</p> <p>Art. No.: 300106012</p>
	<p>Upper pressing element</p> <p>Art. No.: 300107022</p>
	<p>Lower pressing element (fixed in the fruit sieve support)</p> <p>Art. No.: 300108022</p>
	<p>Knife</p> <p>Art. No.: 300211033</p>
	<p>Double Cover (detachable machine back wall)</p> <p>Art. No.: 300226003</p>

	<p>Plastic knob - Cross Holder Art. No.: 300110002</p>
	<p>Cross holder Art. No.: 300249003</p>
	<p>Cross Holder Screw Art. No.: 300253003</p>
	<p>Knife guide & guide of peel ejector (rake) Art. No.: 300109020 Art. No.: 300246023</p>
	<p>Rake (Backward peel ejector) Art. No.: 300246023</p>

	<p>Electronic box / Main electronics Art. No.: 300006031</p>
	<p>Display complete Art. No.: 300009070</p>
	<p>SB-Tap complete new Art. No.: 300112050</p>
	<p>SB-Tap lever new Art. No.: 300215010</p>
 <p>300207003-6</p> <p>300207023-5</p> <p>300625017</p>	<p>Magnet system SB-Tap new Art. No.: 300207020</p>

	<p>Tap cover new Art. No.: 300115012</p>
	<p>Lower part + sealing new Art. No.: 300633040</p>
	<p>SB-Tap complete Art. No.: 300112040</p>
	<p>SB-Tap lever Art. No.: 300215000</p>
 <p>300207003-6</p> <p>300207003-5</p> <p>300625007</p>	<p>Magnet system SB-Tap Art. No.: 300207000</p>

	<p>Tap cover Art. No.: 300115002</p>
	<p>Lower part + sealing Art. No.: 300633030</p>
	<p>Feeder tube Art. No.:300239053</p>
	<p>Motor Art. No: 300002021</p>

	<p>Sieve</p> <p>Art. No: 300203033</p>
	<p>Fruit sieve support ADV complete</p> <p>Art. No: 300105100</p>
	<p>Fruit sieve support ADV complete</p> <p>Art. No: 300105080</p>
	<p>Fruit sieve support incl. Lower PE</p> <p>Art. No: 300108050</p>